

AVIATION

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From 1990 to 1994, 1995 to 1999, 2000 to 2004, and 2005 to 2009

LARRY F. BROWN, *Editorial Director*

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Above: January 11, 1923. The first flight of the Autogiro (Pat. Pending) in which the Autogiro was flying through the air at a speed of 100 miles.

Center: The first of the Autogiro was flown by the Autogiro in 1923, when it was flying through the air at a speed of 100 miles.

Below: The Autogiro in 1923, when it was flying through the air at a speed of 100 miles.



Many who saw the Autogiro for the first time at the National Air Races in Chicago, and many who have witnessed the numerous public demonstrations that have followed, believe it to be new and natural. It is neither.

Curry's first theoretical conception of the idea of free-propelling wings was in 1920, when he became convinced that safety in flight must in some manner be derived from the necessity for continuous high speed. As a result of his extensive study and experiments with models, the first full-sized Autogiro was built in 1922 and was followed early in 1923 by the first machine to fly in full control of the pilot.

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Harold H. Kinsale
President, Transcontinental and Western Air, Inc.

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large part to the general business depression. We have not reached the end of our market yet, with an improvement of general business conditions many new buyers will appear: many more can be found by vigorous and intelligent effort, but the numbers will still be modest, compared with the consumption of many other commodities, unless there is some fundamental change.

And there we find the decision referred to in our opening paragraph. We can continue to build essentially the present type of airport and service facilities, and we can still drive, or fly, or five thousand a year. It will be a mere business, if a small one, when even both physical plant and "moral overhead" have been adjusted to its magnitude and morale has been repaired. Or we can take another course, a harder and a more uncertain one.

We can insist on the general provision of really adequate service such service as the businessman can consistently secure and such as pilot-owner already has at his disposal as a gradually increasing number of exceptionally enlightened facilities. It might be to encourage that the owner ever give a personal flight be in the mechanical detail of his plane or that he ever put his fingers on it or lift a piece of clothing. The spottiness or ineffectiveness of travel by air should be the object of solatious attention wherever he arrives at an airport. At present there are many fields where he gets either indifference or scorn. To rectify bad service conditions requires no great outpouring of money. It needs just a simple recognition that the problem is deserving of a little intelligent attention.

That much is comparatively easy to accomplish, and it is important. But there is more to be done. If the manufacturer of airplanes really wants to find himself a part of an industry of the first rank it is time that he re-examine a very old idea of what size and safety in flying really means. Admissible as are the planes of the present day, they are not good enough. Private individuals will not fly in great numbers as long as insurance companies feel it necessary to discriminate against their flying. We shall reach a proper standard, from the point of view of the individual, when all such discriminations can be abolished, when the process of licensing to fly, licensing pilot competence to pilot, can be compressed within a single formula, when airlines due to opening and closing have become literal impossibilities, when cost and reason have been greatly improved, and when the noise of engine and propeller has been brought within reasonable limits.

That ideal may not be fully realizable. The potential price for reducing it is great—far enough to justify a deal of research. There have been encouraging signs within the past year. The Tanager, the Doubleline, and the Autogyrus are showing leaps upon the road. At least it is a state that we shall not hit the mark if we do not start at it—and upon our success in forcing it hangs, in large part, the determination of whether the urbanization point is unacceptably close at hand or so far away as to be almost invisible.

A CHANCE FOR A TRIPLE PLAY

BEING blessed with a splendid elaborate system of government in the United States, every now and then we get tangled up in it. Desirable objects fail to get themselves accomplished when they suffer a head-on collision with the general willingness to have some other fellow foot the bill. Federal, State, and municipal governments in urban policy define that honor.

The government at Washington has held infidelity to its role of contracting no airports. Its timid acquisition of an abandoned field landed the pledge of about two from the airport field was written directly into the Air Commerce Act.

State governments, with three or four exceptions and those only for individual special cases, build no airports. Rural legislators hold any such proposition suspect as a trick to favor the cities. A somewhat larger number, but still only a few, spend money on laying out local airways.

Municipalities carry the airport load—sometimes. Several hundred American cities have provided fields at least good enough to be listed with the Department of Commerce, though when far from adequate. Several hundred others have not done even that much.

The airport situation is, in short, unsatisfactory. In spite of all the hullabaloo of the last few years, in spite of the really admirable initiative of a small number of communities, it remains unsatisfactory. Furthermore, it tends to become static. New fields are being added to the list at a declining rate.

All of which constitutes what Noah Webster would classify as a dilemma. Where do we go from here? And how to start the machine moving again?

Look to experience with highway construction. That one, once went forward slowly and hesitantly in many steps, uncoordinated and often misdirected. Then the Federal government stepped in with a plan for constructing new highways of its own, but proposing to make partial contributions to assist in the development of State roads approved as forming logical parts of a coherent national system. Federal aid, experienced in the highway game and grew, and in the present fiscal year the Federal appropriation amounts to \$125,000,000.

We now have a very limited number of airports with backing from Washington, and organized there. The smaller by air wants to be able to go anywhere. He claims the right to consider the country under him to be areas, not as a wide-meshed network of a few straight lines. He wants the privilege of landing near his destination, even though there is no city or town there that is financially strong enough to maintain a proper field.

Consider the highway analogy. We need an incentive to support and emergency field construction, and a means of bringing pressure upon the lagging. State aid and Federal aid are obvious possibilities. Suppose we extend the highway account. Suppose we extend the airport-

trip boosting process a stage further, and involve three governments instead of only two.

Subject to every limitation to secure against Treasury made by commodities quite capable of carrying their own burden, and against waste and graft and other obvious dangers, let the States undertake to pay some minor fraction (perhaps 20 per cent) of the cost of land and certain necessary improvements on sites permanently dedicated to airport service. Let State governments further provide emergency fields, spotted in at strategic points where there is no local center of population to pay even a part of the bill, with the obvious object of having one point within the State boundaries more than ten miles from a good landing place.

Then let the Federal government make the acute effort, of carrying a minor percentage of certain portions of the outlay, in the States. The final result would be that the powers at Washington would contribute four or five per cent of the cost of certain auxiliary airports. The total burden on the Federal budget would hardly exceed five million dollars a year at the peak. That nation would have to drive out from the States perhaps forty airports, from the cities a hundred or more. Yet no expert we all get something for nothing, and to take advantage of any offer of financial assistance on almost any terms, that even that modest bid would start airport construction in cities where projects have lain in the doldrums for years and seem likely to vegetate indefinitely. We are so confident or that point that we put it as a flat statement, without a single qualifying clause.

We repeat our oft-voiced objection to vague and grandiose schemes of subsidy. Every suggestion of Federal aid must prove itself both necessary and practical. We are always reluctant to take them up, but we believe that the plan so broadly outlined here fully meets the conditions, and that the measure of controlled control that it would provide would make for economy, rather than extravagance, in airport operations. Try it on your next-eligible Congressmen. Recall him of the history of Federal highway aid, and after him the aeronautical equivalent, as here outlined, as a practical means of correcting that chronic aeronautical maladjustment, that passenger rate out of every ten statistics.

SERVICE TO PASSENGERS

THE first objective of an air line is to get traffic, and to get it on such terms that the service will actually pay for itself. The maximum cost of operating airplanes is quite high enough as best we know today, and to the lines which want to collect from the passengers, by introducing unnecessary and expensive fluff. But unnecessary fluff is one thing, and auxiliary services which the traveler has a right to expect are quite another. The distinction must be respected.

This editorial is being typed in the cabin of a transatlantic ship, at a flight of several hours' duration. The company's staff both in the air and on the ground, are irreproachably courteous and attentive. The printed matter available in the cabin comprises a few time-tables and circulars giving the rates of fares. The company over which we are flying is both lonely in itself and fairly saturated with historical interest, but the occupants of the cabin are left to decide the view without having any means of finding out where they are, and whatever they know of the local history they learned on their own account before buying their ticket.

The trip started early in the morning. An hour before the scheduled time of take-off, no telephone communication could be had with the company's office, and no one on any of the principal hotels was able to say whether or not there would be a bus service to the airport to connect with the plane on, if so, when the bus would start.

These are matters of first-class importance. Air transport is no trial. Still permeated largely by the aeronautical enthusiasts, it is only gradually making its way among business men who care more about reasons than they do about reasons, and who want only to consider it as a means of transportation on a complete parity with the railroad. Their frame of mind is totally different from that of the aeronautical passenger of a few months ago, and it is their frame of mind that will have to determine the air transport picture of the future.

About the real sources of difficulty is danger in flying they know nothing and, once they have made up their minds to use the air line, they seem to care less. They expect the pilot to know, and they trust him with a beautiful and perfect time. More than once we have had the experience of running into thick weather over bad country, when the aeronautical people on board our service and passed into the gathering haze, while the business men with no flying experience except as passengers on the lines remained so calm and unconcerned as when we had been three thousand feet high with visibility and ceiling unlimited.

Go passively aeronautical matters they need no reassurance or explanation, but there is one thing that they will not forgive. There is one thing that will damn air transport beyond redemption among the people upon whose support its future depends. There must be no apparent lack of ability of management. The service must at all costs avoid the half-baked aspect, the uncertainty and the lack of specific information about what comes next, that is still to be encountered at times. To be told by the power at a leading head that "sometimes they run a bus to the airport and sometimes they don't," and it don't always start from the same place" (that actually happened in the case of the Union Station and a Pullman car).

In most respects there has been great improvement during the last year, but there is a real risk now that the quest of economy, altogether proper in itself, may cause some backsliding on service essentials. The absence of maps or guide-books on the ship that we are riding at the moment is a case in point. The business traveler,

slightly involved in the creation of our future designs, but has little interest in the technical details of the airplane. He is likely to have a great deal of the country over which he is passing. A map (personal and descriptive, not nomenclature) is the least that he should receive. The company that wants its customers not only satisfied but enthusiastic will go farther. It will do what most railroads now do for their limited trains and print a special guide, with historical anecdote and with information about the people that live on the ground below. Twenty-five cents a passenger would be a liberal estimate on the cost of such a service. No quarter could possibly pay a larger return.

TEST PILOTING AND DESIGN

TEST piloting has become a profession. Under the point of view of a highly competitive market and of the Department of Commerce's insistence upon measurable flying qualities, the responsibilities of the man who flies the plane in its preliminary trials have so increased and diversified that the mere ability to fly, and to fly sufficiently well, is now only a minor one of his qualifications. The training is so specialized as to have taken on a narrowly cohesive training as to be rigorous as an incomplete one of it leads the pilot to consider his own functions. There runs upon the test pilot no obligation to replace or design the airplane designer. If a little knowledge of design theory leads him to any delusions of grandeur at this order—and it has frequently happened—he would be better off with no knowledge at all.

A new machine whirled out on the line for the first time, has to be considered as potentially a sick airplane subject to all sorts of ailments. The medical profession has been studying the treatment of flies for some hundreds of years, and the practitioner that has stood the test of time for these diseases communicates by request. The doctor divides their attack on their problem into three stages: observation of symptoms, diagnosis, and prescription for cure. Test pilots who, without adequate instruction, fancy their own qualifications as designers are prone to run all three into one.

Every airplane engineer is acquainted with the pilot who flies a plane for the first time, puts it through a series of exercises devised by and known only to himself and then comes down and insists that the aspect ratio is too high, or that the stall speed is too stiff, or that the lift is too small. He may be right. The man upon whom the responsibility finally rests, the designer, has no way of knowing whether he is or not. He has no basis for a rational decision upon his own course of action. He can only decide whether or not he is puzzled in flying a dead bird in the pilot.

That is all wrong. The pilot except in those exceedingly rare instances where he is a really first-class acro-

batic engineer as well, should have nothing to do with either diagnosis or prescription. He is a specialist, whose sole function is to determine the symptoms and report upon them—fully and objectively. Unless he gives such a report, an intelligent diagnosis can be made by anyone—not even himself, for the physician who allows himself to jump at a conclusion before all the evidence has been secured and tabulated is in greater danger of having any facts accumulated thereafter to make them fit his preconceived theory.

That is one danger. There is another, at the other extreme. As the converse to the pilot who knows too much, and wants to tell the designer what to do without telling him why, there is the pilot who is so overcautious that he can't tell the designer anything in any language that that astute and professional can understand.

Five years ago, that was the common case, and the development of practical design, and the art of getting the desired flying qualities, were immeasurably retarded as a result.

Take an example. The scientific study of landing, and the design of machines that would land properly was dogged for years while pilots spoke of "bottles" and "settles" and "pounding" and "bouncing," and designers spoke of "ground effect" and "impact stalling moments" and "yaw-stress," and neither party had more than a vague idea of what the other was talking about. Both were perfectly competent in their respective fields. All that they needed was to interpret.

They should send that no longer. The test pilot has been learning his job and its vocabulary, and the designer has been adopting a new aspect for the pilot's opinion. What is most wanted now is frequent reminder of the location of the dividing line between their respective activities.

The pilot comes in from the flight, and he reports, in minute detail what happened. Every movement of the controls, every phase of the subsequent behavior of the machine—everything that he could see or hear or feel is part of his story, supplementing the results of all the recording instruments that could conveniently be supplied. Up to that point the pilot is supreme.

Thereafter, but not in summary. His advice and suggestions ought to be welcomed—they may be sought—but the decision lies elsewhere. Until all the evidence in there should be as a decision by anyone. Unless the pilot's report is complete and absolutely unapproachable, the aircraft designer will probably be wrong.

Unless the pilot commands the designer's complete confidence to that the correctness of his report as taken for granted as one of the fundamentals of the problem, the same dismal outcome is in prospect. The best airplane, except in these rare instances already referred to in which the man who stands is really highly qualified in both capacities, would not be a reasonable combination of engineering and flight from a manufacturer speaking the same language and having a general understanding of each other's problems and methods that each religiously, avoiding any tendency to short-circuit a part of their own proper function by encroaching upon their neighbor's.

The Trend of Activities

SALES, PRODUCTION AND GENERAL

ACCORDING to a report issued by the Aeronautics Branch of the Department of Commerce, the total number of commercial airplanes produced by American manufacturers in the first nine months of this year, totaled 2,154. The Bureau's report states that these planes were manufactured by 256 companies or individuals. Thirty-eight companies built more than ten aircraft each or 81.33 per cent of the total manufactured for domestic use. These companies built more than 100 planes, six companies built between 50 and 100, fifteen companies built between 20 and 50, and fifteen companies built between ten and twenty planes. By classifying the total figure of 2,154 according to type, it is found that 940 were transports and 1,052 were lightplanes. Four hundred and forty-eight of the planes were open cockpit, land-plane with a carrying capacity of up to three persons. Four hundred and sixty-eight were cabin land planes, carrying one to ten people. There were ten amphibious biplanes manufactured, nine amphibians that could be converted to land or seaplane and 17 monoplanes amphibians. Regarding the total number of engines that were open cockpit type for use in five-passenger and 17 of them were cabin class with a capacity of one to eight persons. Added to these, there were 50 lightplane flying boats, 50 convertibles and 30 amphibians.

In addition to the number of aircraft produced for commercial use during the first nine months of this year, 156 military planes were delivered to the Army and Navy and 100 to the Coast Guard for the nine-month period of 1959. According to the Department's report, the export of commercial planes during the nine months period totaled 158. The report gives some indication of the best five during the months of July, August and September aircraft production in the United States amounted to a more rapid rate than at any other time during the year. During the first nine months of the year, there were sold 1,222 planes manufactured in this country for export. This figure compares with the nine months' production of 1,154 during an increase of 820 planes manufactured for the same period of the year or a little less than half of the total production for the year this year. Another good sign of the slump in aircraft manufacturing during the 1959 period can be obtained by subtracting the nine months total for

1959 from the grand total in 1959 which was 3,357. The difference is 1,233 planes produced for the year. To equal 50 per cent of the 1959 production, the industry must produce during the months of October, November and December a total of 324 planes.

Although this is quite possible, it is not believed that manufacturers will produce this number during the last three months. At the present time, the manufacturers are concentrated upon the size of developing new markets during 1959 and working overtime at the factory level on their work, when a completed product, will fulfill the demands of the new markets.

A comparison of yearly production since 1952 presents a more interesting picture. In 1957 there were 1,654 new commercial airplanes produced and 700 military craft, making a total for the year of 2,353. In 1958 there were 2,283 commercial airplanes produced and 1,204 military, making a total of 4,097. In 1959, there were 2,357 commercial planes produced and 1,052 military, making a total of 3,409. As stated above, for the first nine months of 1959, there were 2,154 planes produced and 895 military, making a total of 3,049. The nine-month period of 1959 planes. This it will be noted that the year 1959 has already produced to the country was 1959 and that this year's production will only be slightly higher than the 1957 total. With reference to the figures stated, it should be emphasized that they are figures on production only and not on aircraft sales. Although a considerable portion of 1959 production has been reserved from the manufacturers' inventory during the first nine months of this year, there are still some left and it is altogether probable that 1959, at least the early months of 1959, will witness the sale of less than 1,200 aircraft. 1959 production that has been carried out on the shelf.

* With regard to aircraft sales by the Department of Commerce, it is interesting to note that the Detroit Aircraft Corporation, at Detroit, Mich., reports a gross sale of 1,000 of airplanes in September. A Division of airplanes in the United States of \$2,661. The company also states that this is the largest amount of business ever landed in any 30-day period by the company. This is definitely the Lockheed plane is now known as the Detroit Lockheed.

* The Bendix Aircraft Company of Wichita, Kansas also reports a very satisfactory increase in the sale of its product during October. The Pioneer Aircraft Company, of Phoenix, Ariz., has definitely announced that

it has gone into schedule commercial production in its product, the Pioneer, which is being produced in quantity during the last year. Production of the first model is now under way and within the next two or three months a number of customers will be completed, and ready for distribution.

* Aeronautical Engineering has made last month two contracts for new aircraft equipment, totaling a value of \$255,290. It had been awarded by the War Department, The Wright Aero-Engine Corporation, subsidiary of Curtiss-Wright has received a \$254,800 contract for 40 Cyclone engines with spare parts. Twenty of the power units are to be installed in Sikorski single-engine cargo planes. The cost will be used as spare engines. The other portion, amounting to \$250,510 has been awarded to Detroit Aircraft for a Detroit Lockheed, powered with a Pratt & Whitney Engine.

* UNITED AIRWAYS & Transport Corporation and subsidiaries report a net profit of \$1,816,665 for the third quarter of this year. A net profit for the first nine months period of 1959 is stated as \$5,212,000. The company states that on September 30, 1959, orders were at the level existing throughout the year. The company believes that there will be little change in their business for the last quarter.

* As a means of improving its service, Ballair, Miami, Florida, American Corporation, Miami, Florida, has announced that it has acquired Aero-Bond Service, Oakland, California, which is an authorized service and replacement parts depot. The company has already authorized depot at Los Angeles, New York, and the Hawaiian Airport, Chicago.

* A nine-airport report of aircraft movements during the first nine months of 1959, released last month by Col. Charles M. Young, Assistant Secretary of Commerce for Aeronautics, states that there was a slight increase in the number of miles flown for each aircraft in each month in the country over the same period for 1958. During this period each aircraft in the country flew a total of 15,698,726 miles in scheduled air transport and miscellaneous operations. That figure represents an increase of 1,200,000 miles over the 1958 period. In the scheduled air transport operations during the first nine months of this year, there were a total of 15,698,726 miles flown, and there were also 15,698,726 miles flown. This, 7,817,121 miles over 1958



In California available landing fields have been grouped into general areas, although some make a liberal section divide.

AMERICA'S AIRPORT PROBLEM TO DATE

FOUR years ago it was predicted that by 1931 the country would be dotted with grand facilities for aircraft, leading pilots to find recognized landing places on every hand and complete terminal facilities at strategic points. We have had four years to fulfill these promises. Just what have we accomplished in this construction movement, what have been the lessons learned and what progress, if any, are we following? Furthermore, just where are we headed in all this building? It has been a monstrous sort of development as far as landing facilities springing up wherever there was local enthusiasm. We should expect something in the nature of a national system to be worked out. What has become of suggestions, made at regular intervals of months for a definite network of fields blanketing the country? More than half of the proposed airports reported by the Aeronautics Branch of the Department of Commerce during the last four years have not been recognized by that department as completed. However between July 1, 1927, and July 1, 1930, there has been an overall increase which reflects credit upon the enterprise of the average community and the energy of the builders. The government reported in July that there were 1,588 municipal and commercial fields—not including any of the military or airway fields—as compared with about 380 in July, 1927. This is a net gain of 678, an average of 226 each year, or about 18 per month.

In fact the airport department has been about the healthiest of any connected with aeronautics. It has remained the most active in the contemporary period of depression, and in the months preceding the darkest visible, permanent equipment was installed. The war gouged on the growing appreciation of the grand element of flying. The airport has been recognized as a major consideration and it is generally agreed that

flying, at least as far as transportation is concerned, is fixed and conditioned in the public eye by the expense and quality of our terminal facilities.

This is in contrast with the war and pre-war concept of flying as a military or exhibition activity. The losses for these types of aviation were called merely flying fields and were arranged from the point of view of the operators rather than of the public. Because military exigencies and the financial status of the scattered commercial operators limited equipment to the barest necessities, temporary installation characterized most fields.

The term "airport," suggesting an air harbor of commerce, came into use following the war, spurred on by the gradual evolution of standard type planes and attendant need for safety, convenience, efficiency, and comfort. The development of the contract air mail system in 1930 and 1927 was a tremendous stimulus to the commercial concept, and in 1927 the general burst of interest in aviation added new fuel to the fire. Chamberlain and Commons, state governments, municipalities, and private corporations began thinking about airports—most of them for the first time in a serious way.

Of course, the enthusiasm for landing facilities four years ago was of much the same stuff as made up the current passion for starting airplane companies and airlines. It was impossible that all the glowing pictures painted should prove to be of durable pigments. But there was growth, as is shown by the following table stating the number of recognized fields in operation as of the dates given:

	Municipal Airports	Commercial and Private Airports
July 1, 1927	380	181
July 1, 1928	444	219
July 1, 1929	512	252
July 1, 1930	614	330
July 1, 1931	619	400
July 1, 1932	629	419
Oct. 1, 1932	641	425

The Aeronautics Branch keeps a record also of the projects projected and these have increased steadily. For instance, at the close of 1927 there were about 400 projects supposedly arranged for but yet to be under-

Although predictions of four years ago have not come to pass, the development of airports in this country has gone forward at a remarkable rate, even in face of the general slump. However, development is still of a more or less hit-or-miss character which should be substituted at the earliest opportunity by carefully engineered plans.

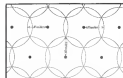
By Charles H. Gale

Assistant Editor of Aeronautics

taken or completed. At the close of 1928 there were 894 of these and in July, 1929, there were 1,178.

Looking at it in a slightly different way, we find that between July 1, 1927, and July 1, 1928, a total of 1,632 projects had been recorded at Washington as potential airports or landing fields. By July 1 of this year but 678 of these had been completed and recognized in the federal records. It is safe to assume that practically all the others had failed by the way-side, a casualty rate of about 45 per cent.

It might be mentioned here that undoubtedly the Aeronautics Branch tabulation of proposed airports is not based on as sound information as it deserves. The writer has known of a number of communities that under some other proposition to build landing facilities which have had only the recent sort of stimulus of actually doing so, but that should not have been taken seriously. Taking an actual list of new airports proposed as published in the July 15, 1932, issue of the old *Crescent Air News*, let us try to be as possible whether or not the proposed projects ever were completed. In this list are the names of 147 communities proposing to build airports. According to our records, 46 of them now have municipal fields and 40 have commercial projects.



The West arranged of airports in the federal system. Landing fields are shown with flying objects. The scheme is not as commercial as it may appear at first glance.



In the photos in this story is an airport near Reno, Nev. and a small airport in the mountains in Idaho. In the photo in the center is an airport in the mountains in Idaho. In the photo in the center is an airport in the mountains in Idaho.

Some of these cities have both kinds or more than one of the commercial types. It is significant that 61 still have no landing fields that are recognized. It should be borne in mind that we are excluding those communities all military and federal airway fields.

Another and shorter list issued under date of Nov. 1, 1930, includes the names of ten communities said to have proposed projects. Checking these we find that five of them still are without facilities. Still another list includes names of communities, nine of which are without the facilities they supposedly sought to provide.

IT is interesting to note how the 1,528 municipal and commercial airports in existence compare with what might be expected as the minimum throughout the country on the basis of population. According to the 1927 Census there were 246 communities having a population greater than 10,000. All of these would be potential possessors of at least one municipal or commercial field. Those above 30,000 population are potential possessors of more than one airport and those exceeding 100,000 could include anywhere from six to fifteen. Los Angeles has about 20 airports within its metropolitan area. New York and Chicago claim more than a dozen fields each. On a basis of the 1930 Census we could expect to find a minimum of between 1,000 and 1,500 airports and landing fields under municipal and commercial auspices throughout the country. This compares favorably with the record 1,588.

At first glance this would indicate that the supply has not fallen far short of the need. It must be remembered, however, that this refers only to cities and towns having a population of 10,000 or more, and it shows

the wisdom of all averages as being suitable to indicate destinations. Any assumption that every city is adequately taken care of is false. It is well known some communities are extraordinarily well equipped and others are sadly backward. Some have more than their share and others are quite off the aeronautical map. The assumption of some large communities and of many having a population of less than 10,000 has produced the total which gives the favorable average.

Lack of precedent was a severe handicap when the great drive on airport construction began. The experience derived from the military flying fields and the average small shift commercial field plan existing offered about our only guide, and a quite inadequate one.

One of the earliest questions to arise was that of the proper size of the landing areas. This of course would



Here, in the present time, it will not be wise to locate airports within the city.

naturally vary with each city, depending upon the traffic which might be expected, but there was no yardstick by which it could be determined.

Controversies developed over the relative merits of various airport surfaces. This was particularly acute in the matter of runway installations because here we were up against new problems. Some of the usual road surfaces could be depended upon to a certain extent but the slightly different stress and load conditions imposed by airplane landings and takeoffs required special treatments. Lighting was another of the new problems but there were some valuable lessons to be learned from the experience of the air civil service.

Solutions of the nonproblems were sought through co-operation and co-ordination of airport people although it must be emphatically pointed out that such aid did not by any means bring about a situation ever remotely resembling standardization. On the other hand these media served mostly to summarize and disseminate information while individual units did what they pleased about the adoption and adaptation of this information. The whole airport and landing field movement is strikingly characterized by great individuality, each community preferring to work out its own pet variations. Irreducible co-operation was given by acres of busi-

ness houses allied to the various aspects of airport construction. That is, manufacturers of products usable at airports had an opportunity to expand their own markets, and thus brought into the laps of the airport builders the benefits of expensive research. Out of it all grew certain processes and methods which have not slipped lines of today. It was a bit of good business enterprise for them, of course, and a life-saver for aviation.

Start of the confusion which seems to have been evolved through all this can be followed:

(1) It is generally considered that an airport surface should be just as large as available land and available money make possible to provide not only for present traffic and use of aircraft but also for future expansion.

(2) In general, all-way grass-covered fields are said the best. However, this is questionable in some cases or undesirable in others. Where heavy transport operations are developing it is rather common practice to combine grass surfaces with hard-surface runways to secure the advantages of each.

(3) Buildings of the permanent type are always to be avoided in preference to the more temporary affairs. It is recognized that the airport is a "plant" and that therefore it should be complete, permanent and modern in every detail. This has brought about brick expenditure in certain instances, but the principle remains that airport building should be as suitable as any other sort of a business structure. Within the last twelve months particular emphasis has been given to the aesthetic and content aspects. Comfort has been a very definite objective in airport projects at last has recognized that club, dining and sleeping facilities of a high order have a definite place in the airport design. This is an extremely important point.

(4) The question of whether or not an airport should be operated by a municipality, private interest within the municipality for the sake of the city, or by the citizens themselves has not been settled. Single ownership and operation of airports has found little favor from the beginning. There are a few cases of county ownership and operation but the majority are either city or commercial projects. At first it was thought that a municipal airport would be a financial as well as a community investment. However, for the time being at least, following general failure to make both ends meet, they are thought of more as a public utility.

Commercially owned and operated airports probably would be ideal—were they would avoid almost all public trust, which municipal fields must maintain—unless they could be operated without loss. It is the rule, however, for the loss to occur and this throws a heavy burden upon the promoters. Naturally there follows a gradual slackening of enterprise and a desire to get out from under with as small a personal sacrifice as possible, unless when repaid for the good of local residents. It is safe to say that this commercially operated airport owner will break even financially or return a dividend for their investors, but it is certainly a discouraging situation today.

Airports developed by air transport companies and airplane manufacturing companies obviously are completely apart of their respective and have no end services. This type and the city type are in the best position. Few ports now are being constructed as an investment.

(5) The nearest approach to a standard has emerged in the form of airport rating regulations of the Aero-

metric Branch. The inflexibility of airport standards is illustrated by the fact that only two airports have satisfied requirements for the first grade rating. Others have applied but have not tried seriously to meet the conditions imposed. This is due largely to general indifference about the value of the ratings. Some ports feel that own installations equal or exceed the requirements although differing in certain respects from them.

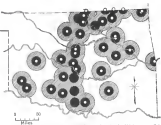
(6) Nothing revolutionary in airport design has been worked out in the last four years. The fields of today are basically the same as they were ten years ago except that the refinements have been made in care for the commercial aspects. A number of airport design societies have produced some extremely interesting suggestions but they remain theories on paper at the present time.

What do we ask ourselves how this is fitting into our country-wide scheme of things. To be most effective each present and proposed field must be part of some system of fields, each supplementing the others and forming for the pilot a series of ground lines in whatever direction he may fly. The ideal obviously would be a system of ports so spaced that at all times a plane could not be more than ten or perhaps twenty miles from one.

So far airports have sprung up singly and in groups without any of this inter-reliance, except, of course, along the government airways. The airport map of the United States is spotted heavily in certain areas and very sparsely in others. In other words, there has been no co-ordinated program; we have given up and let nature take its local rather than the national point of view.

At the present time there are approximately 164,000 acres of land devoted to airports in this country. This figure is contrasted to those previously said, includes government as well as civil ports for the obvious reason that it is a blanket airport coverage scheme, the entire most fields would serve in emergency as well as the civil points. These 164,000 acres are not much out of the 2,000,000 sq. m. of territory in this country (about 2,000,000 sq. m.).

How does this compare with the volume of land used by highway systems and railroad lines? Of course, it is quite irrational to expect that land devoted to airports would ever approximate that devoted to other highways



While the more on the west coast is thousands of miles from the nearest airport, it is still so close to a landing place.

or railroads. However without overstepping aviation's legitimate dues we can expect to appropriate hundreds of thousands more acres in achieving our ideal airport system.

Experts have estimated for one that surfaced and surfaced roads in this country occupy about 14,000 sq. m. (9,000,000 acres). Of this about 1,819,700 acres are surfaced roadways, that is, they have some sort of treatment against frost, concrete and asphalt to all and gravel. The value of this land has been put at \$994,800,000 and an investment has cost \$33,785,000,000.

The value of the land used for railroad transportation surfaces totals \$2,699,300,732. In addition to this the value of land covered by railroads but not used for transportation purposes—that is, for storage, freight sheds, storage yards, etc.—totals about \$300,000,000. It has been suggested that railroad rights of way weigh an average weight of 100 ft. in the neighborhood of 9,600 sq. m. (6,000,000 acres). This again indicates that a small amount of land has been set aside for airport purposes. Of course, we must admit that one of aviation's advantages is that countless rights of way are not necessary and that therefore the comparison could be taken as indicative only.

The almost unobtainable airport network would call for the spacing of fields so that aircraft either on or off an airway would be within gliding distance of a field at all times. The most efficient arrangement would be an airport in the center of adjacent circles with a 10-mile radius. Since there are 2,974,374 sq. m. of land in the whole country there would be about 8,600 of these circles. Allowing an average of about 40 acres for each one of these landing fields within each circle we would have to set aside only 344,000 acres. Such an area is minute in comparison with what we have devoted to railroads and highways without thinking anything of it. Certainly aviation should be able to enjoy land grants as generous, in proportion to its needs, as other branches of transportation have secured.

This space has not been determined to provide a landing place always within gliding distance of any point at which it could be so concentrated. It is hard rather

on the premise that with modern engines there usually is adequate warning. Thus, with the above system in effect a pilot would be able at all times to reach a landing place within five minutes after the trouble is first noted and before it has become so acute that a landing at once would be necessary.

The federal airway system may be advanced as providing just this coverage. It is quite true that the airways

serve well enough for scheduled transport flying or for the incidental pleasure and commercial flying which happens to be along the airway. The blanket system, however, would permit operating between all points and thus would merely be covering the very flexibility which aviation is able to supply. The federal airways idea under this plan would simply be multiplied and extended.

This scheme is not as far-fetched as it might appear at first glance. In the first place the existence of large areas of level, open land in certain areas precludes the necessity of deliberately preparing emergency landing points there. This would save thousands of acres from the above-mentioned total. Besides, it is a fact that in many sections just such a layout has been approximated by the installations already made without any prearranged system in mind, leaving the number of new projects ended down still lower.

The solid black circles in the accompanying illustrations have a ten-mile radius and the cross-hatched have a twenty-mile radius. The blanket effect is quickly evident. Rhode Island happens to be almost as an ideal situation without any further emergency points. Ohio is well furnished also.

In some cases the available fields together form an unofficial airway. Cities in some will be surrounded by places on which to land but once away from those areas the pilot leaving the usual route will be over terrain on which arrangements have not been made to receive him in case of difficulty. California's fields render themselves into such a set-up. So do Alaska and Oklahoma.

It is all these examples a comparatively small amount of filling in is needed to achieve the coverage which has been described. It is true that in California and similar regions where mountain ranges enter the problem is would be most difficult if not impossible, to produce a map showing a coverage equal to that of Rhode Island, for example.

Thus, though early promises have not been realized, airport construction has shown tremendous vitality and growth and has been active even where other branches have shown decidedly less activity. Expansion must be the very nature of things continue, working continuously or not toward some sort of national system. It is entirely appropriate to suggest again that in the interest of effectiveness and efficiency, a carefully engineered plan be substituted for the present hit-or-miss development.



Above: Federal Airport at Kansas City, Mo., one of the outstanding fields developed by private corporations as an emergency airport. Below: The Boston Airport as it looked in the days before it became a municipal field and the sign of an experimental program reaching the air over East Boston.



AIRPLANES AS THE TEST PILOT SEES THEM

By Lieut. R. A. Ofsite

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What are the points that a test pilot criticizes in a new type? Lieut. Ofsite, veteran Navy test pilot and once a member of a Schneider Race team, observes some common shortcomings on the part of manufacturers.

FROM a number of modern planes of different types recently tested at Annapolis there have been selected the following few items of criticism, showing something of the variety of what might be called unnecessary faults in the design and construction of modern aircraft. The comments in the several cases represent possible classifications of basic criticisms applicable to any airplane.

(1) A tail unit was furnished with a small three-inch out wheel and a shock absorbing device which had swerved in a vertical direction only, resulting in the tail wheel being torn off repeatedly upon striking a rut deeper than the wheel-diameter of the wheel. Comment: theoretical and practical operating conditions were not considered.

(2) A high performance airplane was delivered with large holes in fuselage around points of strut attachment, making cockpit very drafty and greatly reducing performance. Comment: not a class job.

(3) Rudder pedals failed in flight and continued to fail after alteration, causing considerable inconvenience in getting back to the ground. Comment: failed to follow conventional construction when the design used offered no particular advantages.

(4) Fabric on a new plane was absolutely dead, and one explanation offered was that the dope used was a new mixture which gave extra long life to the fabric but failed to make it a bit slack. Comment: page Mr. Ripley.

(5) Beach landing gear for large flying boat was designed extremely light, apparently without consideration for emergency landings, resulting in failures which seriously jeopardized the plane when purely average beach conditions were encountered. Comment: error in design.

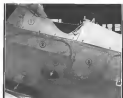
(6) To remove one particular spark plug from an air-cooled engine necessitated first removing the hot spot

control, attached exhaust piping, and considerable complicated cooing. Comment: maintenance had been forgotten.

(7) A rudder was so overbalanced that if feet were removed from the rudder pedals for a few seconds the rudder would take charge, causing oscillations of the plane so violent that they would probably wreck the plane in short order if permitted to continue. Comment: not properly tied out by contractor before being submitted for test.

(8) Gas tanks were provided with felt padding which rolled away from the tanks in a few days' operation. Comment: not a properly finished airplane.

(9) An air-cooled engine installation came in with individual accessories behind each cylinder head, looking very trim and neat, but the intake cylinder temperatures were high. Removal of cylinder enclosures corrected the overheating difficulty and increased the plane



A Few Points: A month after control plane: (1) Rudder oscillations and tapered, emergency-landing, stability. (2) Rudder pedals and shock absorbing device removed of cockpit seat side fabric. (3) Flying at lower wing span. (4) A wing that never learns the test. (5) Rudder line and compartment easily opened and positively secured and locked.

speed. Consider acceptance of a general and fairly brief without aerial flight test.

There shows are typical examples of what the test pilot is continually encountering, and often lead to developing marked literacy in his use of strong language. Some of the items seem unexceptional, considering the supposedly advanced state of aircraft engineering at the present time. What can be the trouble with the modern aircraft manufacturer? The answer is simply that there isn't any fundamental trouble. The manufacturer makes human errors; there is no such thing as a perfect airplane.

But many seemingly unnecessary faults do crop up in new aircraft—faults, at least, from the standpoint of what you (I) as a wide variety of plane types and whose opinion is therefore largely unimportant. This paper has been prepared in the hope that some general comments along this line might be of interest to people in the trade. The experience on which these comments are based has resulted largely from the acceptance testing of aircraft for military purposes. These include, however, a number of commercial types purchased "off the shelf" to be used for transport and utility purposes. The latter, though strictly non-military in their basic design, are subjected to the same acceptance procedure that is applied to planes designed to accomplish some specific military mission. And in the end it is perfectly apparent that airplanes are fundamentally all of the same breed, and that characteristics which are essentially and most of them particularly desirable, are common to all types.

In a flight testing organization the test pilots should be men of reasonably broad experience who can rely on all types, as observed and record data with proper reserve, give opinions based on a fairly sound knowledge of what is going on, and can be trusted to say they have, or should have, an outstanding quality if it is simply their ability to accurately observe and express in words their opinion of the behavior and characteristics of airplanes. The job is distinctly not of the ultra-instruction type which in years gone by was always associated with this work. The pilots are merely flying observers who submit their reports to senior authority for final review.

What does a test pilot think about an airplane? His first impression, obviously, is based on a subconscious general comparison of the job to questions with similar previous types. The first question asked is always the same: "What do you think of her?" and the answer, too, invariably is, "It's a nice machine, a few things, maybe, to be corrected." But of course the simple answer means just exactly more, for the observer's evaluation of any airplane is the conscious of several points, and is based on considerably flying careful examination of the structure, and the study of a large amount of performance data.

In the first report the pilot must put down in black and white, over his own signature, a large number of statements and figures. These statements include not only opinions as to visibility, general performance, cleanliness of structure, stability, maneuverability, and air and ground handling qualities, but also constructive criticism in the form of definite recommendations for changes and alterations to the test model which are to be incorporated in any further production. The figures, supplemented by curves, must cover the desired performance, which includes climb characteristics, high and

low speed, propeller characteristics, etc., and must be accurate to a reasonable degree.

The pilot's reputation hinges on his ability to obtain correct data for the simple reason that every item is subsequently subjected to check by a number of persons. Likewise his value as a critic is determined by the subsequent acceptance of his recommendations for changes in plane structure, engine installation, equipment, air-requirements, etc. It is obvious, therefore, that the pilot will be as careful in his observations and as accurate in his comment as is humanly possible. A statement of fact on an error in reported performance is an inevitable byproduct of the fact which the pilot has no choice. He doesn't want to "shoot the works."

The above preparatory statement is given merely that those who may be interested in what follows may have an idea of what is guiding the test pilot in his work. The airplane builder and the man who criticizes the job certainly should each know something of each other's problems.

When by far the most common all experimental and service types of military aircraft are built in accordance with the specifications of a contract. The contract specifies general design, dimensions, finish and equipment, and also includes certain guarantees as to the weight of the plane, its stability and maneuverability, and list but not least, its performance.

The commercial buyer may or may not purchase his aircraft on a contract. In any case he has definite conditions, falling in the classifications mentioned above, which must be met if the plane is to satisfy his requirements for commercial operation.

The contract or sales agreement does not define the method of observing the performance. The buyer of the airplane follows some one of several well known methods in reducing climb data and in determining speed performance. If the contractor is to have his guarantee on something, even then a test given by most obviously know how the buyer determines performance. Arguments occasionally develop due to the contractor's positive assurance that his job has repeatedly exceeded the guarantee in his own flight tests. His tests are often conducted, however, with inaccurate loadings, with equipment lacking, and with little regard to the manner of observed data. If the contractor is to be in a position to discuss performance results on a sound basis he must



Spence looking forward in the standard speed section



Spence looking "backward" ready for an attitude test

obviously conduct his trials under conditions identical with those obtaining at the buyer's test station.

It might be desirable, and this point is required for thought, that representatives of the various governmental agencies concerned with procurement of aircraft get together with representatives of the manufacturers and agree on standard methods of performance reduction. It would eliminate a serious source of misunderstanding.

Most present-day contracts for both experimental and production aircraft require that the first airplane be demonstrated by the contractor to show that it is probably capable of meeting the requirements of the particular type. For example, a single-seat fighter plane must be put through all variety of acrobatics, must be flown vertically for thousands of feet and must be given prolonged spins.

The demonstration is virtually the first public view of the plane in action. If it is well and thoroughly done the first impression of the observer is highly favorable. On the other hand if the show is put on in a half-hearted manner the observer looks on it with a suspicion which is only changed by a long and successful period of operation. Some manufacturers not seem to realize the importance of the demonstration flights and think that any pilot on short notice can take a strange plane and put it through its paces. Certainly there is no immediate financial return in a good demonstration, but the contractor who keeps a good plane, gives him reasonable time to become familiar with the plane and give him enough to do a real show will find that his gain in prestige and in advertising far outweighs the added cost and time.

A recent demonstration before the Navy may be of interest. A contract was required to demonstrate a high performance diving bomber, a class including long winged distant and present air handling of a complicated nature. A number of pilots sought the job. The contractor, however, selected a man whose price was the highest, and the money was certainly well spent.

The flying was beautiful, and immediately upon completion of the various flights this pilot was able to report in detail the action of the plane throughout the dives, the engine condition, the indicated air speeds, the aerodynamic, etc., and these items checked very closely with the results found later from recording instruments. The pilot did his job thoroughly, was a team player, and as a result of his demonstration caused a marked added interest not only in the particular type of plane being

shown but also generally in the product of the manufacturer employing him.

Two first impressions of anything—but it is an automobile, a motorboat, or an airplane—is always important. That first impression may be summed up in one word—finish. If a plane is not quite done, if the parts do not quite work, if the external projections are going to be straightened, "however," it is not a finished product. These items, each of which may be relatively minor and can probably ultimately be done at the testing station, do much to give a bad impression of a new plane. Unfinished details must be corrected somewhere and certainly it is true that work of this sort can be far more readily accomplished at the plant of the manufacturer, than every facility works for work on that particular type of plane, that at the testing station where the work must necessarily be done under those desirable facilities.

Clean lines are naturally desired in all aircraft. Consequently, if a plane of any type is to compare favorably with other planes it must be as clean as is reasonably possible, having, of course, due regard to maintenance and installation of equipment. One of the outstanding general faults is in the matter of external wing and strut fittings, particularly when a number of fittings are present. For the purpose of appearance it may be desirable that these fittings be external, in which case usually the builder can provide a cut which will somewhat enhance the performance and greatly improve the appearance. Another serious criticism is that of having gear holes in a finished cowling. For example, when landing gear struts pass through the cowling, and at points of strut attachment, small cowling plates, or sections of ribbed fabric, should correct such defects.

In most cases plants require external leads from the cockpit to wing tips, wingtip lights, radio generators, etc., etc. A number of cases have occurred apparently so an afterthought and are stuck on struts and on the wings at (though) they were merely of a temporary nature. A little care in the initial arrangement should make it possible to run these leads on the inside of struts and wings or at least provide a flaring of streamline lines.

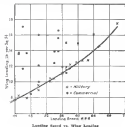
There are always a number of "paleontologists" necessary for the various types. For example, steps for entry to the cockpit, landing brackets, flaps for attachment of landing struts, provisions for starter cranks, fuel and oil filler caps, and wind driven generator mountings. All of these may be either attached permanently or located with reasonable care, making all the difference between a dirty and a very nice airplane. The field for ingenuity is unlimited in the disposition and arrangement of these apparently minor details.

When the pilot first climbs into a machine he gets a distinct and lasting impression of the job in a very few minutes. The seat should permit bodily comfort and a posture allowing easy control of the plane. If he can operate rudder bars and control stick through his fall wings and still be comfortable, he greatly feels at home. He next gets a hand on the engine controls and he usually wants a position of ease. A look around the cockpit quickly tells whether it is well or badly done. A clean arrangement, with a logical arrangement of instruments, makes for confidence. On the contrary, a board with lighted switches, primary gauges and valves placed irregularly all over the board gives the

argues that the whole plane may be seriously deteriorated.

Windshields and cowling forward of the pilot deserve much more attention. All the pilot requires is an open cockpit plane in to be shielded from the wind blast, and while he particularly desires a vision forward, yet many planes appear really with unnecessarily broad cowling and large windshields. Often by the simple expedient of cutting off the corners of the cowling and airrowing down the windshield, vision forward is improved about 300 per cent.

As this has been proven by any number of planes it is possible that any moderate size plane (say under 5,000 lb gross weight) to have comparatively light control about all axes. The usual criterion of controllability is that one control is outstandingly light or heavy as compared with the other two. A reasonable control movement is normally desired, otherwise a plane is too touchy. It should be the customer's responsibility, before selecting a plane to the buyer, to have his own pilot report on controllability and try out different types.



of surfaces if the fast effect is not satisfactory. While the effectiveness of all controls should obviously be optimized as far as possible into the lower end of the speed range, it is especially desired that the elevators do not become noticeably heavy at the landing speed and angle.

Inspection, adjustment, lubrication, and cleaning are the elements involved in maintenance. But the rate and completeness with which these may be carried out depends almost entirely on accessibility, and it is in this particular that some designers appear to overlook the importance of maintenance. Parts of the control system may be capable of being actually seen either by the easy removal of inspection plates or by lighting through covered sailings. These items must also be readily adjusted and lubricated. The engine is normally viewed on every day and sometimes several times during the day, consequently the location and accessibility of maintenance largely determines the working time needed. And

then there are considerable seemingly minor items which offer possibilities for saving an imposing total of maintenance time. These would include such considerations as locating the fuel filler at a point clear of interference so that a standard funnel may be used, providing an oil tank measuring and which can be removed quickly, a drain to the fuel and oil tanks which is clear of the fuselage, and fuel and oil drains accessible to the ground.

A simple matter, but one which may become a real problem after a few months of service operation, is that of fasteners for quick reasonable working. Certainly everyone wants new and better fasteners which lock automatically, open readily (when desired) and last indefinitely. But that is a large order for a new machine part getting started in the world. It is certainly advisable to use a type of fastener which has been proven reasonably satisfactory in long service operation rather than experiment with something that is theoretically superior.

One of the most underestimated items of airplane performance, especially in the commercial field, is the landing speed. Undoubtedly manufacturers are honest in their statements as to what their jet products can do in this respect, but just as certainly are they frequently "off the track." It is possible that until and unless some official agency acts for all manufacturers this condition will continue.

The accompanying curve, based on a random selection of twenty military airplanes of all types, suggests a rather definite relation between wing loading and landing speed. The recently obtained landing speeds of twenty commercial planes representing products of about as many manufacturers, have been plotted on this chart for comparative purposes. Scanning looks wrong. If we draw a line to the left of the curve, shown the chances are rather good that a mistake has been made in calculation or the individual plane is a candidate in this respect. One hour's good old sheet ground effect drop plane in, and look methods of landing. There is only one way to make normal landings and that is the only fair method on which to base landing speeds, if they are to mean anything.

It is surprising how easy it is to state a difference, as between two planes, of perhaps 3 m.p.h. in normal landing speeds and 10 m.p.h. in the 60-85 mile range. On the high side these differences may be expressed as "fairly fast" and "landing like a horse etc." Perhaps the accompanying curve is a bit off, but at the same time it covers a variety of aircraft experience which the private contractor will probably find it difficult to duplicate. It is an interesting check, anyway.

If the contractor has a sound organization which includes good engineers and skilled workmen, and if the necessary equipment can be assembled in the alternative, the chances are that a good airplane can be produced, possibly not the best in the world but certainly far better than if any one of these are associated with a negative.

- (1) Is the airplane as close externally as it can be made with the regard to maintenance, cost and reliability?
- (2) Is the airplane a finished job, and have the rugged "Gems" and "Gadgets" been removed?
- (3) Is the visibility comparable to the best of similar types now in service?
- (4) Is there in the organization a good pilot who associates regularly with operating pilots and whose advice and opinion is given serious consideration?

INSPECTION OF AIRCRAFT

By I. W. Miller



Machine records in control cabin—inspected turbine blades.

THAT careful pre-flight inspection of aircraft will disclose most of the symptoms of material failure is not an over-enthusiastic statement has often been proven by many flying organizations under field operating conditions. There is, of course, no way to determine the condition of some internal engine or plane part, and it therefore becomes necessary to place complete reliance on the manufacturers of those parts. However, with these exceptions, the inspection of an airplane will reveal its true condition. One of the important determinants of aircraft inspection to date has been that most of the procedure for it is required only by experience. It is hoped that this article may be of some practical help to those engaged in aircraft inspection. It has to do with, and exemplifies, the writer's experience in the maintenance field during many years, and should give a clearer idea of the proper process.

Control System

Service of an aircraft in flight is so directly dependent on the correct functioning of the air controls that the most painstaking care must be taken in inspecting each element of the control system. If the controls are operated by cables, it is essential that these cables be laid through baleside wherever there is a slight change in direction. The cables must be laid over pulleys wherever the change in direction is greater than 12 deg. Any possibility of the cable leaving the pulleys and binding in the sheave block is to be avoided as this is the most common cause of accidents which are classified under "ground control."

It is desirable that a splice be served with both twice and there be no less than five links when a cable is

spliced. It is good practice to proof stretch every new cable up to not less than one-half of its designed strength before it is installed in a plane. The net only into the cable has taken up any stretch which may be found. Incidentally, this stretching should include all throw-backs and shackles. When installed, the threaded range of the turnbuckles must be completely screwed into the barrel and nutty were passed through and around the barrel and shackle so as to avoid any loosening. On a recent airplane this safety wire was soldered to the cable itself, a very excellent precaution. Turnbuckles should not be subjected to any abusive treatment for the purpose of polishing them, as continued polishing will wear down the barrel to such an extent that its strength is impaired. This does not mean that the turnbuckles are not to be kept free of corrosion or dirt. The best protective coating is a mixture of white lead and tallow; the next best is frequent coating with grease. The use of Petroleum Jelly, paint or lacquer, is to be avoided whenever possible, an experience shows that there is a tendency for this sort of coating to crack and allow the rust to take hold beneath the coating. If an excessive amount of grease is used, there is a likelihood of dust and grease combining to form a grinding compound

A plane is no stronger than its weakest part and

it is often that failure of a minor unit causes serious consequences. Inspection is therefore the most important phase of maintenance. While some of the advice in the accompanying article may seem academic, its worth is proven by the unique record of the author who, as engineering officer of the Marines in Haiti, directed the servicing of a squadron of Liberty powered DH planes over the jungle with but one forced landing in more than a year of operation.

which will strand the cable. In general, the presence of excess grease and oil on any working part is to be regarded as evidence of an abnormal condition, and should be removed as soon as the abnormal condition which is caused shows that action is required.

Inspection of the air controls should consist of ascertaining them to determine whether or not the surfaces were through the required angles and in the proper direction. The latter is the most important, since it is key items for there are cases in control where control or reverse controls have been the cause of serious accidents. There should be no appreciable backlash in the controls. Obviously, there should not be more than one-eighth of an inch free movement of the upper end of the control stick in any direction.

Another essential test is that of the strength of the control system. Readers of the newspapers will recall that the failure of a control stick occurred some time ago. A simple test of this part can be made by having one person hold the lower part of the assembly, it means one person as the elevator control arm, and have another exert considerable pressure on the control stick.

All controls should not assembly and early. Stiffness in handling is not to be tolerated because it indicates bending at some point and also because it destroys the whole structure, particularly the lower controls.

It is good practice to order examination for wear and for smooth and easy functioning upon the valve adjusting mechanism. Adjusting screws and blocks are the points where the most wear occurs and it is there that the inspection should be centered. The writer suggests testing of cables and chains in a similar manner to that used on the control cables.

Engine controls should not be forgotten. Not only should they move in the proper direction but they should move the proper amount. It is best to see that there is no backlash or lost motion, and that all parts are in alignment. Naturally, it is not permissible to have any part of the engine controls float the structure at any point, and there must be no binding. It is also good practice to examine the wiring and ignition system, but for possible short circuits and for loose connections. In the event that sufficient time does not permit a thorough inspection of all parts of the plane, it is best that the inspection of controls have precedence.

Fuel and Oil Systems

Careful and routine inspection are necessary for the fuel and oil systems. It is imperative that there be no chafing between the tank and any other component part of the aircraft. Fuel pads should be used as cushioning material for the tanks in preference to raw burlap which is likely to cause corrosion.

Fuel lines are usually of seamless annealed copper tubing and care must be exercised to make certain that the piping be checked after all forming and bending is done. It is well to remember that working of copper hardens it. Bends should be gradual and not abrupt. Gasoline and oil have are rubber-lined, and a synthetic liner is always used to pass the ends of the fuel line and to prevent peroxide of rubber from entering the tank. It is suggested that hose clips should not be taken up too tightly for in that case, they cut through the rubber hose. A copper bending strip is used to join the two sections of tubing around the hose coupling. The solid connections are to be carefully assembled to guard against dampening either the lines or fittings. All fuel and oil lines must be prevented from vibrating and chafing. It is well to

remember that excessive vibration is the cause of the majority of fuel line failures.

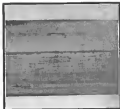
The use of ammeter is necessary and their inspection must be frequent. They should be readily accessible. A water trap or drain should be provided so that the lowest portion of the tank can be drained when the airplane is at an usual position on the ground. Good practice dictates that fuel systems be removed and cleaned periodically. A good rule is to annual the lines when an engine is replaced and to remove the lines when the aircraft is overhauled. The deteriorating effect of oil upon rubber (frequently is not realized); all rubber connections must be kept clean and covered.

If pumps are used in the fuel system, the roller valves will lose suspension approximately every 30 hr. Such valves are usually spring loaded and these springs may show signs wear on the valve chamber or may leak through in compression. A low, slightly loaded spring makes for a very sensitive device. In many cases this causes an abnormally rapid fluctuation of the fuel gauge indicator.

Power Plant

It is highly important that a daily inspection be made of the engine. Beginning with the engine master ball, the bolts should be held in their holes and nuts counter-bolted. It is imperative that air-cooled cylinders be kept clean for two reasons: first to insure proper radiation, and second to facilitate proper adjustment. Burned or distorted exhaust shows evidence of improper lubrication or overheating. If there is any evidence of oil leaks between the alloy cylinder heads and barrels the cylinders showing such leaks are in need of replacement. There have been occasions where the entire cylinder head has leaked at this point, the writer witnessing one such failure where the cylinder head blew off just as an engine was being cooled following a flight.

Spark plugs and hoses should be tight and spark plug wires must be locked to the plug by safety wire. It is necessary that all engines wire insulation be undamaged and free from moisture or oil. Protection is to be provided from chafing at all points. As to the carburetor, it is necessary that the utmost cleanliness be maintained. All exterior levers and struts are to be checked and inspected whenever possible. It is good practice to clean and grease all of bearings whenever the oil is changed. Evidence of bearing failure may also



Carburetor check to examine when. (Overhaul)



Correction at observation, stay in the early stages.

be checked at this time by examining the oil strikers for small particles of bearing metal on the screws.

A check of valve clearance approximately every ten hours is considered good practice. If a carburetor is equipped with an advance heater it is well to have it practically cut off during hot weather although sufficient exhaust gas must be introduced into the heaters to prevent them forming the intake, which has the effect of reducing the intake temperature of the lubricating oil. This is an especially wise precaution in hot climates and when the engine is being operated at or near its peak performance. The foregoing is particularly applicable to air-cooled engines. Leaks in the heaters which allow the exhaust gas to escape into the nose of the engine compartment may be detected by smell around the holes.

In aircraft equipped with batteries, the battery must be well anchored and the leads secured. It must be remembered that the battery acid causes corrosion of every common material except rubber. For this reason, it is well to remove immediately any acid which has spilled out and to stop any corrosion by some acid wash followed by thorough cleaning.

The suspect points must routinely be checked periodically. The points must have the proper clearance and the gap must be in proper time. The most common cause of excessive vibration is a properly assembled engine caused from the improper magnetic timing, misaligned propeller or improperly adjusted valve clearance. Frequent magnetic timing often causes high operating temperatures and also prevents the engine from turning up its rated speed.

In connection with the engine inspection, an exact mixture should be made of the fuel mix. It should be exact and well prepared. Practically all aircraft are fitted with pressure fuel carburetors. This type of carburetor demands inspection to make sure that sufficient liquid is in the container and that the proper pressure, usually 100 lb. per sq. in. is secured up to the system.

Over the engine inspection is finished, the next step is the propeller. In the case of propeller with detachable blades, the pitch of the blade is usually adjusted with a pitchometer and the blue plates when in the shop. A pitchometer is now available which can be used while the propeller is still on the engine.

It is necessary that the blades be examined for dents and cracks. Cracks will usually begin at a scratch on

the surface of the metal. When one of the four types metal propellers had been adopted for use, there were several failures. It was found that the failure had begun at a point where a metal insert, which had provided a key on the blade surface.

The propeller lock nut should be properly locked and secured with the key locking clamps (suggested for cracks). It is good practice to insert the hinge pins joining the two halves of the stump in such a manner that the head of the pin is on the side next to the crank shaft. This is to prevent centrifugal force throwing it out or into

the rotter joint loose or broken. The nut which tightens the locking clamp must be isolated with a cone pin. The propeller should be checked for cracks, the maximum tolerance being one-eighth of an inch. This should be done with the plane blocked up, off its tires and skids.

In general wood and metal propellers require similar inspection. These types are usually tipped with metal, and this sheathing sometimes has a tendency to loosen or buckle.

Fuselage Examination

Practically all types of fuselages, as found today, whether they be of metal or of plywood construction, can be given a visual outside inspection by following the fuselage members. In the case of fabric or metal covering, the reinforcement will be apparent on account of wrinkles in the fabric and metal or from rivets in the metal covering. The wooden covering will show cracks or bulges in such places as a doorway, call for internal inspection, and in most cases only for a major repair. All accessible internal brace wires should be tested for tension. If the condition is found to exist in all the wires it proves that the various compression members have not changed in their relative positions. Any slack wires, however, must be subjected to careful examination to determine the cause of its condition.

The points of attachment of the landing gear are perhaps the most highly stressed parts of the fuselage. These fuselage external examination to make certain that signs of failure have not developed. Signs of failure are shown by loose bolts, elongated bolt holes or cracked brackets. The attachment points of wings or other structures should be examined for the same faults.

Steel members are always to be watched for evidence of corrosion. In metal fuselages the lower fuselage will show corrosion first, as a rule. The use of oil of the metal thickness usually is the accepted maximum of corrosion that is allowable before a part should be replaced. Duralumin fuselages are to be considered as more susceptible to cracks and fatigue failure than the steel types.

Landing Gear

This landing gear is perhaps subjected to as great a stress as any other assembly, and extensive care must be taken to assure its proper functioning. The

several aviation uses and on that basis there would only be 2,000 places in the privately owned class, which exceeds fairly well. In a recent survey of pilot homes by R. Sidney Brown, Jr., Managing Editor of *AVIATION*, the fact was brought out that only 30 per cent of those holding private licenses own their own plane. Inasmuch as there were only 4,052 private licenses exist as of Jan. 1, 1930, there were only 1,500 private owners at that time who flew their own ships. There are certainly not more than an equal number of privately owned ships where a pilot is not able to do the flying.

One of the big problems facing the aviation industry at the present is the development of a large private market. Such a market is divided into two sections. The one who will fly planes and hire pilots to fly them, and those who will buy planes and fly them personally. Of the two the latter is potentially far the greater. There are only two general markets for aircraft. First, the commercial aviation operators. This includes passenger and mail transport lines, schools, fraternal societies, fraternal societies who are using the plane for a strictly aviation use. Second, the private market. This means every place that is sold for some purpose other than that defined in the first class. They may be used for sport or pleasure, for business, or for a combination of these two uses. If for purely business use the plane must prove itself to be of economic value. If it does not prove itself to be such the business should not own a plane and the salesman who sold it made a grave mistake.

The first class, the commercial operators' market, will take care of itself. It does not have to be sold the idea of aviation and it knows what it wants. Air transportation of mail and passengers is a specialized business of its own and is rapidly taking shape in a well-organized system. This class forms a rapidly expanding market.

But—and this point should be made very clearly—the planes that are manufactured for this market are going to be flown by professional pilots. As a matter of fact all of the planes sold to commercial operators are to be sold as such. It is true that the two markets overlap in one particular. There are many firms which would like to be classified as being in the private market that do buy, and will buy, planes designed for rapid transportation. It is only logical that they should, for that is the purpose for which they are to be used. But—they here professional pilots to fly them. Therefore it might be well to make a further definition of all airplanes into two general classes under a broader definition—into who is to fly them. Under that heading there are two kinds of airplanes—those designed to be flown by professional pilots and—those designed to be flown by private pilots.

Those in the industry are fully aware of the demands of the market. In this field performance is easier and speed means expense. And it is only right, for speed is the commodity for sale. Of course comfort, convenience, and safety are factors which have to be considered in the degree which they are required.

Of these safety comes first. There have been a great acquaintance with aircraft without any special engineering training also know that when the high speed of an airplane is increased the landing speed has to be increased also. That is all right as long as it is kept within reasonable bounds. Performance pilot personnel is being constantly trained to cope with this situation and to fly such aircraft with a reasonable degree of safety. The average well-trained professional transport pilot is far more capable of handling airplanes that land at 75 m.p.h. than is the average private pilot of handling one with a 35 m.p.h. landing speed. Moreover engineering skill is constantly increasing the variance between landing speed and high speed. Whereas with present type transport ships the high speed is about double the landing speed it is not unreasonable that this will soon be stretched to triple the landing speed.

There have been various reasons advanced for the failure of the industry to open up profitable volume of aircraft sales in the private market. Lack of airports, of adequate service facilities, of comfort and convenience both on the ground and in the air, high prices of planes and flying courses, bad merchandising methods and poor salesmanship, all these have had their proponents. Many have claimed that all the industry has needed is a message spreading of business lines to successfully solve the problem.

The engineering and production departments have used to their brothers of the sales. "We have done our job. We have produced good planes. Here they are. Why in the world are you falling down on your job by not selling them?" As a consequence desperate measures have been taken to bolster up sales departments. At first pilots were given a chance. They knew the planes and could demonstrate them. They failed. It was then agreed that pilots were not salesmen so the proper personnel was to get high-powered salesmen from other lines at



An example of bad merchandising. A plane presented to fifty tips, both and other people (insurance) makes a bad deal impossible.

merchandising and have their gun out and do the selling. Teach the salesman to fly! That was the cry on the theory that it is easier to teach a salesman to fly than it is to make a salesman out of a flyer. At last the passion for the merchandising side of aviation had been found. But by all means whether the salesman learned to fly or not, let him do the selling. This scheme was not much more successful than the first. And then came the era of the photo-salesman. And here was the last but not the least. There are some men out representing aircraft companies without contribution of flying skill and salesmanship.

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are a real credit to themselves and suggest the presence of the company they represent. Unfortunately none of these men are convinced by a situation which is strictly beyond their control.

There is unquestionably a limited private market for present type high performance airplanes. It has hardly been scratched. But whether or not this plane has been bought for business or pleasure a professional pilot is bound to fly it. There are a number of wealthy sportsmen in the United States who will buy such planes and operate them for pleasure alone or for a combination of pleasure and business if intelligent selling methods are used in soliciting their business. There are also a large number of industrial and commercial firms that can probably use an airplane in their business. However, it is not to sell such companies real salesmanship is essential. The industrial salesman who has been paid to sell every business office and sign in the proper official. "You need an airplane in your business." You must be up-to-date, keep abreast of the times. If you don't your competitors will get your business." It is very foolish and it does more harm for business and himself than he is good. Such a procedure subjects him to ridicule. He must analyze thoroughly the particular needs of that business and then, armed with the proper sales material, of which honest operators must plan to make part, he will show the client that an airplane or fleet of them in his business will be an economic asset.

Well, what about the great private market—the large volume sales outlet of privately owned and privately flown planes? Of all the departments of commercial aviation that have been most readily accepted in the past year sales it has been the private plane department. It probably would not be an exaggeration to say that in most companies the personnel of this department has suffered a 250 to 300 per cent increase. Outside of this desire to develop and produce designs which are out of work economy, due to a surplus of stock on hand, these organizations are practically the same. It seems highly probable that to the next year there will be a considerable turn-over of semi-trained operators and designers. Why? Not an army of salesmen have produced something the public didn't want. Whether the public wanted present-type planes or not they couldn't handle them. At least private pilots couldn't and in that class are the greatest possibilities.

In order to make any appreciable inroads into the vast private market the aviation industry has not to do a quick about-face. And it is beginning to do that today. It has taken a lot of time to learn its lesson, and has no sufficient of doubt that the time has come at last. A new crop of salesmen is coming into the industry who sense the need and opportunity of the private market. We refer to the present contingent our power pilots. The industry is going back 25 years to fundamentals, at least in respect to catering to the private market. To have some of the half grown men of the present is to get that something new has been learned. The truth of the matter is that it's so old that it's new. A power glider (a glider for there ever was one) is nothing more than a real old fashioned airplane with improved stability and a better power plant. The author has carefully noted the latest interest shown by the public in gliders and power gliders, especially the latter. On every hand the expression is heard. "Now there's something I believe I can fly." Land's red also. The public for its own personal flying doesn't want performance,

at least not said it is used to it—the public wants to get into the air, to learn to fly. It wants something to operate alone in like an outboard motor boat, something reasonable in price and upkeep, and above everything else easy and safe to fly. If the ship comes up they won't be so much afraid of getting back to it as low landing speed and no turbine will have been lost. It should have a landing speed of not more than 20 m.p.h. and need not have a top speed of more than 40 or 45 m.p.h. There is only one factor holding back progress in this field and that is the development of a dependable power plant of low horse power. However, this is a mere mechanical problem and of solution will be certain to be achieved within the next few months or year. When that time comes and it is coming rapidly, it is the writer's belief that there will be one privately owned and flown airplane to every 1000 population instead of to every 50,000.

There claim has been made that private owner-pilots will not buy airplanes that do not have a reasonably high speed. If they don't have such a performance the owner won't be able to fly anywhere faster than he can drive a car. That is all wrong. The average owner-pilot doesn't want to go anywhere! The author made a survey of a number of private owner-pilots and found that less than 10 per cent of the total flying time for a year had been in cross country or in any other than the home airport. And that was with high performance types that could get up and go places right now. The average owner-pilot is afraid to get very far from his home airport in a high performance plane because he knows he's not competent to handle the ship in any emergency or to get into bad weather. Once in awhile they do go on such flights but only over good country and when the weather is just right. The private pilot wants to learn to fly first, to get accustomed to the air. He wants to develop and produce designs which are out of work economy, due to a surplus of stock on hand, these organizations are practically the same. It seems highly probable that to the next year there will be a considerable turn-over of semi-trained operators and designers. Why? Not an army of salesmen have produced something the public didn't want. Whether the public wanted present-type planes or not they couldn't handle them. At least private pilots couldn't and in that class are the greatest possibilities.

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THE PURCHASING DEPARTMENT'S RELATION TO AIRLINE OPERATION

By Daniel Sayre

Assistant Editor of Aviation

THE purchasing department of any large industry has a thousand complex duties. Even if the industry is an old established one and its activities are quite standardized, any purchasing department must know the wants, desires, plans, and requirements of all the branches of the particular company it serves and must continuously study the markets of hundreds of commodities as to price, quality, trade discount, and reliability of source.

Extending the functions of such a department to serve no twenty thousand miles of airways and scores of airports in 20 countries which among other things are four different languages is not the least of the considerable tasks of Pan American Airways.

The entire personnel of the purchasing department of Pan American is not very large. Probably not over thirty of its thousand employees are directly concerned in this work. The purchasing agent, a few assistants, a

clerical force in New York City, and a divisional purchasing agent and a clerk in each of Pan American's ten divisions complete the staff. And yet the expenditure of \$1,000,000 annually for operating supplies and materials must be intelligently and accurately carried out, and countless thousands more invested in permanent flying and airport equipment.

From the time the need for a thing is felt to the time it is permanently discarded or consumed, the purchasing department must be in constant touch with it.

As a sample let us take a sheet of purchase orders which have originated on the Central American division. One calls for 40 drums of gasoline, another for certain food supplies, another for some airplane parts, rivets, greases and the like.

The orders are first countersigned by the division engineer or operations manager and are delivered to the divisional purchasing agent. He studies them carefully. Some of them can be filled locally but the gasoline and mechanical parts are in general beyond his power. Almost all (petroleum and manufactured stores must come from the United States through accustomed small quantities of wire, tools, and small general hardware can be purchased locally. The food order he carries out in large part but even here many items of diet for the Americas



Franklin W. Oberholser, purchasing agent of Pan American Airways

personal must be imported from the States. Meals for passengers are generally contracted for from local sources.

The order forms he cannot fill he examines for accuracy and forwards to New York. They are not complicated but sometimes the writer draws challenges—descriptions, certain fittings, certain make of small hardware, complicated specialized equipment parts are difficult to describe verbally as a matter, even the gadget and design are not allowed. A common expedient is to enclose the offending part with the order. A small mistake of thread direction or material specification might cause serious delay.

The orders are received in the New York office. The order for gasoline is filled immediately. There is a bi-weekly travel voucher of the purchasing agents staff which sets duty in gasoline. Purchasing a wheel and a half dollars worth of fuel a year is not a great time job for any one. It is his duty to carefully study the requirements of the various engines in the companies ships, prepare specifications, study the fuels offered by the various oil companies and establish contracts and contracts with them. He must have knowledge of the company's stores of fuel and be able to expedite shipments. After the fuel is delivered he must follow up systems as to its performance. The particular order as laid for 40 drums will probably result in a shipment of 60 for the freight charges are the same for the latter as for the former before a full overload. And such savings are for the purchasing department to cover out.

The remainder of the food order will be turned over to a food supply house with which the company has had previous satisfactory dealings, probably it will be located in Miami or Brownsville, the two American bases of the System.

The order for mechanical supplies requires rather de-

To those not directly connected with the purchasing department of a well organized airline the functions and duties of that department are little known and less understood. As a matter of fact the purchasing department might be considered as the keystone of operations. Its various tasks keep it in constant touch with the problems of every other department of the company. And, as brought out in the accompanying article, which deals with the purchasing department of Pan American Airways System, each new day brings up additional problems to be solved.



Pan American Ford plane at Puerto Plata, Canal Zone, about to start on long haul. Right view, recently established mail line.

tailed treatment. If they are airplane parts they will probably be ordered from the manufacturer. Though if they are in large quantities and such standard items as bolts, greases, rivets, etc., they may be purchased in the open market.

In any case the company's purchasing index is consulted. Every purchase that has ever been made is carefully recorded and filed, with a description of the article purchased, any specifications and the index number that has been assigned the vendor, the unit price, and the trade discount allowed. If the article on our order is found in the file and all the above items are found satisfactory the result is a repeat order to the former vendor, though often specifications are changed, new drawings arranged or new sources of supply investigated.

If the article is a new one in the company's experience, and thus is constantly occurring although there are already thousands of items listed in its file, a very com-

—/“free” to the controls. Frequently Number Three observed the student a few seconds later and dove away.

There are other examples of the effect of theoretical knowledge on flying technique. Instructed knowledge will affect flying adversely. For many years a rather strong explanation of lateral stability has been presented in some text books. It is known as the “homostatic equivalent.” According to this theory, as soon as an airplane having dihedral is turned on its side by gust or other disturbance, the projected area and hence the lift is greater on the lower wing than on the higher, and a moment is produced which rights the airplane. That is obviously fallacious. No restoring moments are created until the airplane commences to sidle, so that the angle of attack becomes greater on the lower than on the upper wing. If this explanation had no bearing on the method of flying, its presence in literature might be harmless. But the student *must* be puzzled in assuming that the airplane is unstable if it does not immediately return to normal when rotated laterally, and that the side slipping is a further evidence of instability. He will probably use the sidle before it is necessary, thus overcorrecting, instead of allowing the airplane to “roll” a bit, which is the characteristic oscillation of a stable airplane. If this oscillation is too violent the airplane is improperly designed, and in this case the controls must be used continuously.

LEARNING is the most difficult measure to learn. It cannot be practiced more than any other maneuver and the student can learn very little about it on the ground. Flying instructors usually distinguish four stages: (1) the selection of the proper attitude at which to cut the motor and glide; (2) the control of the airplane in the glide, whether straight or circling; (3) the determination of the proper distance above the ground at which to land out; and (4) the actual three-point landing. The cognition of all these maneuvers is mainly a matter of judgment of distance, which can be acquired only by air practice. The fourth stage is usually much better mastered, however, if the student bears in mind the following rule, which is one of the principles of flying: “To land an airplane on three points, attempt to pose it at from landing.” To other words after leveling out at the proper altitude, the pilot holds the airplane at constant altitude until it stalls.

There are several methods by which the student can develop judgment of distance during landing with little risk to himself or equipment. Some instructors have their pupils fly over the ground at four or five feet above, divided fairly low, so that he becomes accustomed to the appearance of the ground from the altitude of landing out. There are also certain cloud formations which are so easily level on the top that they may be used to simulate the ground, and help produce out and three-point landings may be practiced without danger. It would be possible to cut numerous other methods



Fig. 4. The model which teaches concepts by close studies the difference between stable and unstable attitude

of the value of performing flying instructions by adequate theory but the foregoing are perhaps the most important.

The question naturally arises: “What method of instructing the student pilot in these theories of flight will produce the desired results in the minimum of time?” He must not only grasp these ideas correctly, but even do so in the comparatively short interval between the time he decides to take up flying and the first lesson or work begins. The answer seems clear if one is guided by the educational theory already mentioned. According to the third and fourth principles it would be desirable to make a visual demonstration of the action of the controls and the principles of flight, with a moving airplane or airplane model as the central feature. It was this application which was used in developing the demonstrator model airplane (see Fig. 3) for the Curtiss-Wright Flying Service schools. This fundamental specification was amplified by several additional sub-features. It seemed desirable that (1) the model should actually fly, within certain limits, i.e., it should be actuated by semi dynamic forces; (2) the pilot's controls should be full size, and (3) all important dimensions and observations two should be adjustable, to facilitate the study of the theory of flight.

In this device a model of a complete airplane is mounted on a vertical mast, which is part of a parallel system spars anchored to the base. The parallel system axis is counterbalanced so that the model weighs but a few ounces, which counteracts the required lift of the wind forces. These are produced by a wind tunnel of conical design, having an inner cone to eliminate eddies. The mounting of the mast is accomplished by a universal joint pivot, so designed that any or all axes can be placed against rotation. Track of the model and its movement are full-sized controls, stick, rudder,

and throttle. The first two are connected through suitable rods and wires to the corresponding surfaces on the model in such a way that the motions of the pilot's controls move the airplane control surfaces but not the airplane. The throttle lever is connected to the brush ring of the variable-speed motor which drives the tunnel fan. With certain limitations, throttling the wind tunnel simulates the airplane engine.

THE method of illustrating the theories of flight discussed requires a technique too elaborate to mention here. It is easy to see, however, the manner in which such a device permits demonstration of the action of the controls, particularly reversed control in flight and in landing, which requires explanation to the novice. If the instructor puts a new student at the controls of the model and asks him to move the rudder bar so as to turn the airplane to the right, in all probability he will rotate the rudder bar to the right, in violation of the movement of an automobile steering wheel or the foot's manner of

heel-heel. The instructor should show that this movement is incorrect and demonstrate the correct one. A cost of the reversal of controls such as occurs in banking, can also be illustrated on the model. To do this the instructor should put the model in a banked turn to the right, so that it shows how the stick has to be moved in the direction in which the airplane is to turn. He should then put the model against rolling and explain that this brings about the condition that occurs in turning, where the weight of the airplane on the wing prevents rotation. By turning the stick to the right and leaving the rudder in neutral position, the instructor should show that the aileron yawing moments turn the airplane to the left, the reverse of what is desired. By the use of the rudder he should then show that the rudder yawing moments barely offset the reverse aileron yawing moments, and the stick must be reversed to make these additive instead of opposing.

By turning the model 180 deg on the mast, so that its tail is presented to the wind stream, the instructor

should then demonstrate how all the controls except the ailerons are reversed in handling down wind at low speed.

THERE are several other groups of facts in aerodynamics which cannot be easily explained in the market without the aid of similar demonstration apparatus. One of these groups concerns the nature, cause, and cure of spins. To the engineer well versed in theoretical mechanics, the phenomenon of autorotation presents no mystery, and is easily explained by the relation of the direction of the tail surface to the air flow and the instantaneous position of the axis of rotation of the airplane. Without this background, however, the student can scarcely grasp the significance of the principles. For this reason models were developed, which, when used properly in a wind stream, readily illustrate the spin axis. The technique consists in showing progressively the autorotation of a wing alone, a complete airplane with sufficient vertical surface and an airplane with large enough vertical surface to prevent autorotation.

It is difficult for the non-technical student to realize that “tail spin” is in a sense a maneuver. It is not even necessary that the empennage controls be used to put the machine into that condition; a gust may do so and, when once started, the tail surfaces resist the rotation. It

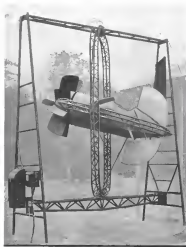


Fig. 5. The “Flight Table” developed at Wright Field by W. E. Hoffmann

might be more properly called "wing spin." A demonstration with three models will show the true situation.

It is not practical to demonstrate the normal spin, as the apparatus is too complicated for ordinary work. The flat spin, though an extreme case, is easier to demonstrate. The instructor should be careful to point out the fundamental difference between the two types of spins, i. e., that in the normal spin the proper rudder control movement will slowly stop the rotation by increasing the resistance moments, while in the flat spin the movement of the rudder does not increase the resistance nor retard the rotation perceptibly. This furnishes a good opportunity to call attention to the danger of allowing an airplane to rotate too many turns in a normal spin, and to approach the flat spin state, as some airplanes will do.

It has been customary in many general school classes in aerodynamics to focus the attention of the student on the properties of airplane wings, rather than on the foregoing rules of flying, which are believed to be of more value to the pilot. If, however, it is desired to give the prospective pilot some idea of airflow properties, a slightly different procedure than that which has been used in the past might well be followed.

For one thing, it is not good pedagogy to teach the student that there are two forces acting on the airfoil—lift and drag. It is just as easy to give the correct explanation, which is that there is one resultant of the different number of pressure and friction forces due to the movement of the air past the airfoil—a total air reaction. It should then be explained that the components of this force, perpendicular and parallel to direction of motion of the air, are called lift and drag, but this is merely an arbitrary subdivision, especially considered in wind tunnel measurements. In the case of the propeller, this total air reaction is resolved into the places of torque and thrust. A proper conception of the total air reaction is important in the latter, however, only because of the understanding it gives of the stability of the wing and the tail airplane. With this in mind the student can grasp the real significance of the "center of pressure," which is an arbitrary method of locating the "line of action of the total air reaction." The instructor should be careful to point out the forward movable movement of the "center of pressure" in low speed of attack and make due the dangerous reaction of some airplanes to resist being pulled out of a steep dive.

To bring out these rather abstract ideas some mechanical device is needed. The special airfoil balance of Fig. 4 was developed for this purpose. It is an adaptation of the principle used in the balance described by Orville Wright, and permits the simultaneous indication of the three quantities: (1) Total air reaction, (2) drag-lift angle, and (3) center of pressure. With a device of this character the instructor can show the difference between stable and unstable airfoils. It is possible with these demonstrations to indicate clearly why a low center of gravity will not produce stability.

In presenting the rules of flying to the student pilot, repetition is calm air is necessarily assumed. The student should also be informed of the characteristics of the atmosphere, and the way in which these characteristics affect flying. Many accidents could be avoided by a comprehensive use of meteorological knowledge.

In view of the fact that meteorological knowledge, as well as general flying technique, is of such vital concern to the beginner, the writer believes that the private pilot

should be examined in this subject, as well as in Air Traffic Rules, before being granted his license.

Progress from the numerous methods of shortening the time required for flight training which have been proposed, it is evident that training methods should be the subject of scientific research. Here based sequences of flight maneuvers and devices to be used as substitutes for the airplane itself should be considered. One of the first mechanisms developed to aid training was the "Orionator," invented by Mr. Ruggles, to be used by military aviators in the examination of student aviators. This device consists of an airplane cockpit with controls mounted so as to be free to rotate about any of its three axes. The motion is produced by servo motors, which are controlled from both the rotating cockpit and a stationary cockpit outside the machine. From either cockpit the machine can be put through all the motions of flight which can be simulated at a fixed point. The instructor can then illustrate flight maneuvers and then allow the student to duplicate the maneuvers. The main disadvantage of the machine is its artificial action.

A modification of this machine was developed at Wright Field by Mr. E. H. Hoffman. It is known as the "Flight Tutor" (Fig. 5). It is similar to the Ruggles machine in its method of operation, but the method of control is radically different. The control mechanism is a miniature airplane. A large propeller driven by an electric motor is located at the nose of the control airplane. Ailerons are fitted on the side of the body, and rudder and elevators are fitted at the rear. The bias from the propeller is of such velocity that the normal movement of the controls brings about movements of the airplane which correspond approximately to the motions of an actual airplane. The "feel" of the controls is also quite similar to that of the controls of a full-sized airplane. With this apparatus it is possible to execute banks and turns, loops, rolls, and any combination of these maneuvers. The main disadvantages of this device is that the wind interferes with its operation unless the machine is bused.

At the present time the glider is being considered for use in primary training and in increasing wide publicity an scientific and popular literature. Numerous aviation leaders are sponsoring the movement of both the morning and the primary glider as a means of sport and training. Soaring is, of course, primarily a sport one that may risk with polo and mountain-climbing for thrills and interest, but requires a well-trained pilot, and then is no faster or early training. The value of the primary glider has yet to be determined.

In view of the fact that several distinct methods of training are being investigated, it is impossible to predict what the ultimate form will be, or how quickly and cheaply it may be effected. A prohibition in time and expense to the point where a flying course can be utilized in the purchase price of the airplane depends upon the improvement of the airplane, as well as of the system of training. The problem of modifying the airplane is two-fold: the operation must be still further simplified, and the safety of the pilot must be increased. Major changes in the airplane have been made in this direction by currying changes in the airplane structure. The systematic performance of some of the natives in the Guggenheim contest indicates that the desired goal is already within sight. Whether or not radical changes, such as vertical ascent and descent, are necessary to reach this goal is yet to be determined.

THE STORY OF WICHITA

By
John T. Newell

Editorial Editor of AVIATION



George F. Winnewer (left) and E. H. Lohd and the Lohd Aircraft plant just before an exhibition flight by the Travel Air of Post November 1925

HAVING "pulled out" from Swallow Airplane Manufacturing Company because of John Lohd's description to accept rapid steel fuselage construction, Walter Beach and Lloyd Strossman, late in 1924, rented a small workshop located behind the Broadway Hotel, Wichita, and there began construction of the first Travel Air.

Of course, it was not known as Travel Air then, it had no name. It was simply a three-place, open cockpit biplane powered by an OX-5 engine. The name "Travel Air" was suggested later by Walter Jones, Jr., who subsequently came into the company as a shareholder. Today Mr. Jones is an officer and director of Strossman Aircraft Company.

Mr. Beach apparently was the prime mover in the new venture. Activities were carried on under a partnership agreement, Beach and Clyde Gossens being the partners.

Mr. Gossens came into the company almost at 45 in company with a capital sum matching that of Beach. Very early in 1925 about the time the first plane was completed, Mr. Beach and his associates became badly in need of monetary resources with which to carry on operations. So it was decided to raise additional capital and form a corporation.

On Feb. 8, 1925, the Travel Air Manufacturing Company came into formal existence, with Walter Beach, Clyde Gossens and Lloyd Strossman among its

group of principals. Beach and Gossens conceived themselves mainly with the business and field work, while Strossman was left in charge of design. Among the group of shareholders who became interested in the company as the stock was disposed of, were Jack Turner, Thad C. Carver, of Pratt, Kaa, Daniel C. Seyer, of Boston (now a member of the aeronautical faculty at MIT), Institute of Technology, and George Southard. Many of the early shareholders are still financially interested in the company.

The year, 1925, was one many would call before further development was taking place that was to mean a lot to Travel Air's future. It seemed that there was no legislation in Kansas permitting a city to own land outside of its own corporate limits. So a large group of Wichita's business and professional men, and with some appreciation of what the field held, with the cooperation of the Wichita Chapter of Commerce formed what they called the Beecher Building Associa-

This article is the last of a series of three dealing with the interesting aeronautical history of this mid-western city which has produced approximately one-fourth of the commercial airplanes manufactured within the United States. The third article is scheduled for an early issue.

tion. The Association then purchased 160 acres of land bordering Central Avenue, east of the City, at \$350 per acre. This property was leveled and within a short time was equipped with light-lighting facilities, the owners' purpose being to build the site until such time as the city could legally purchase it.

Thus it was that soon after the company had gone "into production" on the first plane, open cockpit, bi-plane, Beech and his investors were ordered to purchase 31 of the 160 acres to build thereon their first factory.

Came the summer of 1925, which, from a chronological standpoint, is the proper time to introduce aviation young men who had some license a potent factor among Wichita's four largest airplane plants. Meet Mac Short, J. Earl Schaefer, Stearns' sales manager, says of Mr. Short that today he would be 32 years old, but would be—of he had not lost a year "because he was sick." Anytime Mac was born in Salem, Kan., in December, 1897. When America entered the World War, he, like Lloyd Stearns, was a student at Kansas State Agricultural College. Also, like Mr. Stearns, he quit the campus for the Glads, choosing, however, the Army Air Service, rather than that of the Navy. Graduated school at the University of Illinois. "Then at Leve Field, Dallas, Tex. More 'true' at Elberton Field, Houston. Finally, assignment to a bombing squadron. The Army's! Back to 'owies,' and to K. S. A. C. for completion of mechanical engineering training. There, three school, three years, graduated between terms. Graduated in 1922. Air mail for a few months, then Junior Aeronautical Engineer at McCook Field, October, 1924. Entered aeronautical engineering department, Massachusetts Institute of Technology, then which station he graduated with a Master's Degree in June, 1925.

During the summer of 1925 Mr. Short returned to Wichita to get some practical experience in airplane construction. He sought a position with the pioneer Travel Air Manufacturing Company, and obtained it using Stearns' introduction with Lloyd Stearns in designing those early Travel Airs.

From Sept. 28 to Oct. 3, 1925 the new Wichita company had three Travel Air business one piloted by Walter Beech, participating in the first annual National Air Tour, from Kansas to the East. The first of these. This helped from a sales viewpoint, with the results that by the end of that year the company had built and sold approximately 19 ships.

This production—45 ships—now increased to 48 ships during the following year. During 1926, evidently, the company's prospects, which were all open cockpit biplanes, were some additional losses in the competitive field, notable among such events being the Second Annual Ford Reliability Tour, which Beech won, and the "Out-to-Score" race in Philadelphia held preliminary to the National Air Race in that city. The late Fred D. Hoyt, Travel Air dealer, of Berkeley, Calif., was the latter event by flying from Newark to Philadelphia, 2,588 miles in 35 hrs flying time.

By the time of the second annual reliability tour, however, a new development had sprung from Travel Air. In the fall of 1925 Mr. Short had returned to M. I. T. to become assistant to Prof. Edward P. Warner, present editor of *Aviation* who that was head of the aeronautics department of that institution. When, in 1926, Prof. Warner was appointed Assistant Secretary of the Navy Air Administration, Mr. Short assumed a

portion of Mr. Warner's former duties. Meanwhile, in Wichita, upon permission of Mr. Hoyt, Lloyd Stearns left Travel Air, going to Visalia, Calif., where he and Steve organized the original Stearns Aircraft Company. It was on Oct. 1, 1926, that Stearns Aircraft Company—the third of Wichita's "four horsemen" of the air—sprang into existence. Mac Short, who was interested in the new company from the start, actively joined the group upon completion of his school year, and assisted in engineering the first Stearns bi-plane.

Forgoing Stearns for the moment we will return to Wichita and to Travel Air. Clyde Cossens and Walter Beech were beginning to openly disagree as to superiority of type. Mr. Cossens, always a supporter of the monoplane, fervently contending upon that type. Mr. Beech favored the biplane. Toward the close of 1926, or so they say in Wichita, Mr. Cossens, outside the factory, and in his own expense, built an Arado powered monoplane to satisfy his own desire. Then followed a second one, whereby powered. The following July this ship named by E. L. Smith and Ensign Bristow became the first conventional airplane to fly from California to the Hawaiian Islands.

Just a few months previous to the Santa Rosita flight, in April, 1927, Mr. Cossens left Travel Air, and organized the Cossens Aircraft Corporation, heading the organization himself. During that summer Victor H. Ross, formerly of the Beech-Ross company, of Omaha, built his Omaha powered monoplane, because associated with Cossens, whereupon the firm became known as the Cossens-Ross Aircraft Corporation. However, only a few weeks later Mr. Ross withdrew, later to become general-manager of Swallow, and on September 8, 1927, the present Cossens Aircraft Corporation came into official being.

Now that we have entered the summer in which Mac Short's Wichita's four largest airplane manufacturers met was considered to be the last chapter's story, to follow the growth of each of these individually.

Shortly after Beech and Stearns left Swallow. C. L. Laird, Matty's brother, designed the Super Swallow, a three-place open ship equipped to take either the CX-3 or the Hino. About 30 of these ships were built, then the CX-3, of the F-38, of the CX-3, was ordered to give any power plant up to 225 hp. November, 1926, called second and found the life business going good. C. L. Laird left the company that month to build virgins "on his own." He built the Laird "Whisperer" but experienced hard difficulties financially, and went under. Wayfield Stearns took Laird's place as designer in the Swallow plant. Then came a bid was step, resulting in an awful failure.

Early in 1927, you will recall, the \$25,000 Centric plane was test-flying around and airplane builders all over the country. Lordbergh was in May. A most tragic story of trans-continental flight attempt begins. Some attempt succeeded, none did. After Lordbergh came Chamberlain. Then is Jane Marshall and Hagenberger, Army ones, flew to Hawaii, remember. Byrd flew to France. In July Stearns and Beech's women flew the Hawaiian Islands, first conventional pilots to do it. Their plane was Cossens-built; built in Wichita. James Dale, Hawaiian peninsula producer, had offered a handsome cash prize to the first conventional pilot to fly from the west coast to Hawaii. Smith and Beech had made their flight too soon to be eligible.



Flight picture of the B. W. Smith victory, and being held at Wichita, Kan., 1928-1929.

Diocese of aeronautics, glazy-looking pilots were preparing for the Dale fight. Capt. William Erwin, of Dallas, an old-time friend of Macdonald's, was one of them. Swallow was doing nicely when Capt. Erwin came to Wichita and asked Mr. Macdonald to build the "Dallas Spirit." That was in June, 1927.

Apparently, old Jake Macdonald glanced over his list of unfilled orders, and stroked his chin. Let's see. Cossens had just completed a monoplane, and was before him whispering that it was to be used for trans-continental purposes. Other whippers were in the effect that Travel Air was also building one. What to do—

So Macdonald's order went out. All scheduled production was stopped, shored aside. Everybody and everything was devoted to the task of building the "Dallas Spirit." All during July, while orders issued and minor modifications gathered, the special job was taking shape. Very early in August the "Dallas Spirit" was completed and Capt. H. H. Erwin flew it across to California. By that time of course the flights of Macdonald and Hagenberger and Smith and Beech had taken the "edge" off any glory to be derived from a flight to Hawaii. But the Dale prize was still dangling.

Somewhere Captain Erwin did not succeed in getting started with the rest of the contenders on that stage August 15. He waited. There was another big prize offered for a flight to Japan, he would wait and. But in from out on those lonely waters came trouble, danger, death. The following day, away out there on that comparatively insignificant island, Oahu, Art Gochel landed his Travel Air monoplane. A few hours behind him came Walter Jones in his Beech monoplane. Two other places on carrying a girl had started but not returned to the mainland, had not been seen out there.

Capt. H. H. Erwin and his aide, A. H. Eichenlaub, took off on a heavier but extremely fast plane against Beech's Erwin, not Eichenlaub, but Jake Macdonald's plane have been seen since.

In recap the tragedy of the "Dallas Spirit" it has been far from the worst. In addition to disfigure other the pilot or the plane. Heavier-than-air can fly

was at that time and still is, largely a matter of luck. Goats and Jones drew the right cards, Erwin and Pfeiffer and First did not. However the "Dallas Spirit,"—its construction, its cost and its end—had a most definite and most unfortunate effect upon the destiny of the Swallow company. And that is where we see concerned.

The debacle of the "Dallas Spirit" ended in a near-collapse on August 18, 1927. Just previous to this most important business setback, and just before Mr. Macdonald, convinced by manufacturers, was ordered to open a hospital, he had sold to a Lincoln, Neb., company the right to manufacture Swallows in Nebraska.

During the following November a "punchboard partnership" headed by Jack Tarver, vice-president of Insured Air, took over and reorganized Swallow. Under the re-organization Mr. Turner became president, J. W. Craig, vice-president, C. A. Nish, second vice president, W. M. Hannon treasurer, and W. B. Hannon secretary. In January 1928 the Swallow plant was enlarged, the production schedule stepped up, and Victor H. Ross was appointed general manager. The "Super-Swallow" because the "Swallow" and the business again began to gather momentum. Toward the close of that year Swallow flew over the salt wastes "TIP," a new-line, new-line, dated designed for an 80 to 100 hp engine. M. D. Kelpick, Swallow factory superintendent, Dan Lake and E. O. Lottach at the company's engineering staff, were credited with the "TIP" design. It was during this one week-end that another re-organization took place. In November Mr. Ross left, going with the Lincoln-Peige Company, of Lincoln, Neb. He was succeeded by George R. Russell, treasurer. Throughout 1929 Swallow had in production only the three-place open regular "Swallow" and the newly designed "TIP." However, last October the company had flown a new low-plane, low-winged cabin monoplane, carrying a Wright engine of 165 hp. This plane at present, is expected to be added to the production line. Last summer these new buildings were added to the plant, more than doubling its production capacity. Since the first Lloyd Swallow was planned on

the market in 1930 the Swallow factory has turned out approximately 300 airplanes—most of the factory wings have turned around several different business. The basic plane by Swallow last year amounted to \$500,000, a 15 per cent gain over 1928. Incidentally, the company long since adopted welded tailing for fuselage structure.

After Swallow comes Travel Air. Well, you have been told that Cessna isn't Travel Air properly because of its preference for the monoplane type. You also have been told that Cal Airline Goddard flew a Travel Air monoplane, "The Workhorse," to Hawaii. During the latter half of 1927 Travel Air went to production in the old airplane field, after having built more than 200 biplanes. Travel Air's total production during 1927, incidentally, was 154 planes, not less than three times the 46 craft they produced in 1925.

During 1928 the company's production increased again, partly proportionate, being nearly three and one-half times that of the preceding year. During the year, 1928, also, the Travel Air Manufacturing Company was reorganized under a new stock issue, becoming officially known as The Travel Air Company. In December, 1928, the company then issued to two kids on East Central Airport, let a contract for a new \$50,000 stock. Shortly after construction of this stock has started before the company, on January 1, 1929, moved into their new two-story brick administrative building. To get some idea as to how well the business was moving along, let us cite the figures for March, 1929, during which 31 days Travel Air sold over \$300,000 worth of airplanes. By the summer of last year the wire of your party had swept the company almost as readily that it had existed and moved into an fifth unit. Despite this building program figures for the first six months of 1929 show that Travel Air built, sold and delivered a total of 307 airplanes valued at approximately \$2,000,000. They flew six miles three times, once carrying a payload of a total of 635 men and working both day and night shifts. It was during this period that the city of Wichita, having issued its new 640-cwt airport worth of town, sold the remainder of the 150-acre tract on Central Avenue to Travel Air.

Two rather striking Travel Air developments occurred during the latter six months of 1929. One, we mentioned early in August, gave controlling interest in the Travel Air Company to the newly combined Carlin-Wright Corporation, the oldest and one of the largest groups in the industry. By terms of the new 100,000 shares of Travel Air stock outstanding were traded for 125,000 shares of Carlin-Wright common stock, making Travel Air the Wichita unit of the new combine. Although this move may have detracted something from the portable, but available, price Wichita no doubt had in the "home industry" aspect of Travel Air, it demonstrated the wisdom of those controlling the destiny of the company. More recent developments, particularly the Wall Street debate and the business depression existent at this writing, bear out that statement.

The second Travel Air development referred to above was technical rather than financial. It was the Travel Air low-winged racing plane, with which practically every pilot in the nation is familiar. This 300 hp Wright engine "hotter model," as it has been called, has become well-known in the industry since Doug Davis introduced it at the Cleveland Races, and needs no further introduction. However, it would be unfair to

Travel Air, to the plane and to Doug Davis, not to mention that it "worked away" with the "line-of-art"—speaking of the Cleveland races. The "hotter model" average speed for the 30 mile course was 194.9 mph, the fastest average time ever recorded by a commercial airplane in the United States. It also was the first time any commercial plane ever won such an event over the Army and the Navy. It is expected that the low wing, equipped with a speed plane will be placed in production alongside the company's line of 9 cabin monoplanes and 3 open biplanes.

Figures issued by Travel Air at the beginning of this year reveal that 1929 production doubled that of 1928, approximately 1,000 planes produced, at more valued at \$3,500,000. Compare that figure with the pitiful \$42,000 with which the company began business just five years ago. Walter Beech is still president of Travel Air, as well as being president of Curtis-Wright Sales Corporation. Thos. C. Carver and Jack Turner, two of the early stockholders, are still vice-presidents. A number of the employees who worked alongside Walter Beech in those days are still in the monthly rental was as high as the selling today occupy handsome quarters either in the company, or in the industry. Think that over.

Next comes Stearns. Lloyd Stearns and his wife have been company leaders since they first started their famous triplanes overhauled long ago. However, his C-1 and C-2 models (the latter of which was being used by Walter Winch) had proved he "had something," so friends in Wichita, headed by Walter F. Iman, Jr. persuaded him to pack up his assets and return to Wichita. Iman had suggested a lot of production work, whereby a total of \$60,000 was raised by telephone, alone in one day. So, in November, 1927, the reorganized Stearns company began business in Wichita, with Lloyd Stearns, president, Max Short, vice-president, and Mr. Iman, secretary.

In Wichita the C-2, "blow-up," and with an increased design load factor, became the C-3, a line-reducing version power plant, principal acting along with the Wright J-5. The C-3, which was a development of the C-2 type, in the Wrightsville area is known, have been designed as the C-3-MR, although the only difference is that the two-place forward cockpit has been closed in as a one-place configuration. In December, 1928, Stearns came out with the "Speed Mail," officially designated as the M-2, a craft carrying either the Wright "Cyclone" or the Pratt and Whitney "Hornet."

When Wright Aeronautics introduced the new J-6 series, Stearns redesigned and improved upon the C-3-B to take the seven cylinder "Whispered." This model now is known as the C-3-R. Previous to this revision the company had introduced its Light Transport, a passenger carrying biplane, equipped in carry plane passenger and 500 lbs. of baggage or mail. It is powered by a Pratt & Whitney "Hornet." The C-4 line, designed for the 300 hp Wright or the 425-hp "Wasp," followed next.

Stearns Aeronautics has never had a policy of overhauling for long on any one model. There has been none of a custom-built, or made-to-order business. This policy notwithstanding, Stearns built and sold approximately \$1,000,000 worth of planes during 1929. This sales for their first year, ending last May, exceeded it at the Cleveland Races, and needs no further introduction. However, it would be unfair to

rest of Mr. Stearns's friends in need, had, at that time, grown to total assets of over \$450,000, all less of indebtedness. And that isn't all. Early last August United Aircraft & Transport Corporation, member of the industry's "big four" group, announced acquisition of controlling interest in Stearns. United exchanged 25,657 shares of its common stock for 100,000 of Stearns common, an exchange basis of 1 for 3.75. The merger put Stearns on the New York Stock Exchange, which is considerable progress for an organization standing on the proverbial "shoe-string" less than two years before. To be more specific—and this is according to J. Earl Schaefer, Stearns administrator—the parent Stearns company was started in November, 1927, "with two ladies, glass case and sixteen rollers, one 20 in. drill press, five small bench drills, one B in. shear, one 4 in. lathe, one lathe, one perfectly light porcelain, 15,000 sq. ft. of floor space in the old Bridgman Machine plant (leased), and a small building." Today, well, Mr. Schaefer provided the writer with a complete list of the company's present-day equipment, but it is too long to be mentioned here. It might be said, however, that the Stearns plant now covers more than 55,000 sq. ft. of floor space in three large buildings and the company leases nothing except a flying field. The manufacturing equipment has been increased many times, the plant now includes a modern restaurant and brass band, and the company recently completed a modern and spacious hangar on Wichita's new city airport.

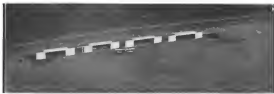
As previously related the present Cessna Aircraft was organized Sept. 8, 1927, with Mr. Cessna as president. Among the company's officers and directors were George H. Shedd, M. T. Hanger, W. B. Harrison, Henry J. Allen, and James W. Votta. During 1928 the Cessna company launched actively into production of (a) number sales monoplanes, ranging from a two-place to a six-place type. Earl Rowland flew the Cessna into sweeping popularity during the winter of 1928 when he set all estimates in the class A delivery to the Los Angeles air races. During 1928 Cessna built approximately 80 planes—a remarkable record for any company's initial year.

In February, 1929, Cessna contracted with the Carlin-Wright Service to handle all sales. This contract was terminated last January 1. The Cessna company originally operated on a small scale, well within the corporate limits of Wichita. Early in April, 1929, however,

Major Howard V. Wehrle, general manager, announced that a contract had been let for construction of a six unit factory on a newly acquired 80-acre airport east of the Wichita Municipal airport. The building was to cost \$230,000 and would give Cessna approximately 85,000 sq. ft. of floor space, as compared with 14,000 sq. ft. available in the downtown area. It was about this time that the Cessna company was refinanced by a group of Boston, Mass. bankers.

During June, last year, the company moved into the new plant and announced that they were undertaking a production effort for construction of 344 planes during the balance of the year. Presumably all of these will be required to fill the Carlin contract. Because of market conditions developing during the latter half of the year, so that aviation progress was slowed out. Cessna, like several of the other larger companies in Wichita saw the peak production of its career this far during the profitable months of the summer of 1929. It was then that the company was employing as many as 220 men and working night shifts. But the business depression and the winter months set in to force the entire industry to throttle back, retrograde, conserve resources, and prepare for the opening of the coming season.

Now there is considerably more to Wichita's aviation industry than just Swallow, Travel Air, Stearns and Cessna. Nothing has been said of Swift-Waters, Huddley, Hines, Kodl, Sullivan, Mooney, Turbine, Metal Aircraft, Wichita Airplane Manufacturing, or any of the several other smaller companies that appeared in the Wichita field during the past two years. Some have passed, some survive. Neither has mention been made of the city's six experimental engine factories, its airships (including T. T. Warren, Air Engineers, Universal, and National Air Transport), its 13 aeronautical schools, its 25 or more aeronautical accessory houses, its seven service depots, or any of its various organizations devoted to the furtherance of aviation. These organizations—all of them—have played some part in the aeronautical picture in Wichita. Some of them have scarcely appeared, become active for a time under the ailing, life-giving warmth of general prosperity, then disappeared into other information or extinction. No doubt, as time passes, some of them will emerge from hibernation to be heard from by the industry, possibly to occupy niches in aviation such as those being gained by Travel Air, Stearns, or Swallow. Let us hope as



Are one of the original Stearns plant, sold consolidated by the Wichita Aircraft Co.

Shop Notes and Technical Data

THE PRESENT STATUS OF AIRCRAFT ENGINE SUPERCHARGERS

By S. Paul Johnson
Aircraft Engineer

DURING the past few months there have been indications of a growing acceptance of the advantages to be derived from aircraft operation at higher altitudes. This has undoubtedly been brought about by the increasing use of superchargers on airplane engines. While the supercharger is usually thought of as a device to provide less thrust engine power at the higher altitudes, there is a tremendous further application that is usually of equal importance. This is the possibility of using the device to supply air to the engine at a density greater than that of air at sea level making it possible to increase the output without any loss of operating conditions. This application therefore makes possible an increased output from a given engine or, conversely, the possibility of using a smaller engine to develop the same power as one without a weight penalty. In any event, the advantages of superchargers when used with a turbine, aircraft engine are providing a degree of reserve power which can be used in a variety of purposes by the aircraft engineer.

There are, however, certain limitations to the degree of low altitude engine output and these limitations are the inherent characteristics in the design of engine to be supercharged. In solid state, this limit is determined and is often placed directly in the line of the engine. It is desirable to use the supercharger only in emergency or in cases where a certain reserve power is required. When this is done the engine thrust is usually fixed well below that the pilot will not use it completely without a complete effort. There are three basic limiting factors in the matter of an engine supercharger.

An engine without a supercharger will operate at full throttle a given number of hours without overhaul. If this engine is supercharged in such a manner, its level power is 15 to 30 per cent and if the engine is then operated at full throttle at low level engine parts wear will, in fact, to decrease the time between overhauls. However, these parts can be changed and strengthened. That which comparatively little work that is shown a supercharged engine which it runs 18 to 24 per cent more power than the original engine with the original durability, with comparatively little or no

wear in most parts on high altitude work on the military and naval aircraft and was the first to be used on an American engine in May, 1919. In the development of the device for commercial use, however, and its gradual introduction as an integral portion of the engine is because more difficult to adapt a ground device for the general aircraft commercial product.

The earliest drive type of supercharger is connected to the engine through the engine manifold and the drive is an integral part of the engine. It is commonly mounted on the side or immediately in front of the engine. It consists of two concentric parts, a turbine driven by the exhaust gases and a blower driven by the turbine which is in turn driven by the engine. When the engine is in operation at altitude the pressure of the exhaust gases discharged on the turbine is the same as that when operating at sea level. The pressure at the turbine which is that of the surrounding atmosphere which is considerably below sea-level pressure at high altitudes and that difference in pressure results in the velocity of the exhaust gases being increased in direct proportion to the altitude.

Because of the characteristics inherent in the design of the conventional type, and the engine to which they are applied, the conventional supercharger varies in built integral with the engine, and the blower and turbine drive concentric types are connected to separate units. At the present time the blower type is used in a limited extent on engines in the lower horsepower class.

Considering first the centrifugal type supercharger, which has been developed mainly through the efforts of the General Electric Co. and the General Motors Corp. and which is commonly used on the various government services it may be stated that this device is essentially a highly developed engine in compact design adapted to the needs of aircraft engine supercharger. The exhaust driven motors of this type are in general:



Units in series centrifugal superchargers as used on Pratt & Whitney R-4000 engine

thus and in most cases comparatively simple changes in the basic parts may be made to adapt an engine for a both a supercharger.

As in the ordinary rotary blower, the basic of both types of centrifugal superchargers is the rotary impeller. Second in importance is the diffuser, which is the body in type, in a part of the engine.

The motor and rotor shaft speeds to engine speed are relatively high in some cases, ranging from six to ten to one to one. The diffuser, which is mounted in early ground driven, particularly those of automobile and motorcycle engines, has been eliminated by careful design and increased maintenance and the reliability of a modern blower supercharger is actually equal to that of the engine itself.

The impeller is designed so as to have centrifugally low inertia in order to maintain the gear stresses in some cases are usually in excess, but in others it has been necessary to install an automatic device designed to fly in its own bearing and impeller. Use of a clutch is becoming more common as supercharger speeds are being increased.

The timing in which the impeller rotates and the blower is designed to the impeller are timed by the engine timing with superchargers on engines of this type. The diffuser leads into a smaller passage from which are built joints to the inlet valves of the various cylinders. Air leaves the impeller with a high velocity (500 to 1,500 ft. per sec.) which is, practically equal to the initial speed of the impeller. There is an appreciable increase in pressure at the impeller exit due to centrifugal force and the velocity of the air increases a certain amount of kinetic energy which at that point is lost in useful work.

In order to convert this energy into pressure, the air is discharged from the impeller into a passage or a chamber which is called the diffuser. The diffuser is so shaped as to reduce the velocity with the momentum loss and convert the velocity into pressure. The pressure at the diffuser exit is appreciably greater than the pressure at the impeller exit. This efficient conversion from velocity to pressure energy requires careful attention to the design of the diffuser and other air passages. Two types of diffuser have been developed—one with blades, and one without blades. Conventional design the use of one or the other type.

It is evident from the foregoing that all of the parts of a blower-type supercharger are integral with the engine, with the single exception of the high speed impeller.

Thus not only is the design and construction of the engine and the supercharger as a whole part of the engine supercharger equipment which is supplied by the General Electric Company the other parts, including the passages and gear shafts and gear, diffuser, controls are, being supplied by the engine manufacturer. Thus the entire unit is a single unit without requiring any special design or design.

between the two superchargers involved. The impeller and the blower parts are thus held to very close tolerances during the course of manufacture, and an efficiency has been maintained in obtaining the exacting job required to insure proper assembly of the impeller in its housing.

The impeller are machined from heat treated, forged aluminum alloy blisks. These blisks are forged as nearly as possible to final shape, and are then milled by special machines to give the proper thickness of blade. This machine and the impeller are calibrated consistently in the manufacturing process. All parts in the process are subject to the most rigid control and inspection. In order to meet the exacting requirements of this work, the General Electric Co. has acquired a special device which makes the work in a way of a staff of mechanics, inspectors, and engineers. This theory of centrifugal superchargers has been discussed in some detail in a SAE paper on the subject by Dr. Moss.

Another factor of development which can be traced to the automotive field is the flow or positive pressure.

One other point is worthy of note in the diffuser which has been manufactured by the American General Electric Company for use on engines of this type. It is a much higher density than the other engine. Motors driven have had their power output increased 40 per cent by supercharging. If an engine is to become common, that there is truly a still greater field awaiting the supercharger manufacturer.



The turbosupercharger of the "Boeing" in positive pressure type

155, of the same organization deals with comparative data of the blower and the blower centrifugal types.

It has been necessarily demonstrated that there are definite advantages to be gained from supercharging engines for use in altitudes of 10,000 ft. or less. Improved performance is available with 15 to 20 per cent increase in weight, or, in specific fuel consumption, and at a relatively small increase in fuel cost.

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DETERMINATING THE PARASITIC DRAG OF AIRPLANE TIRES

By C. H. Martens

Aircraft Engineer
Pratt & Whitney Division

THE parasitic drag of airplane parts is an increasing greater attention than ever before on the only known way to reduce parasitic drag of an airplane is to reduce the parasitic drag of an airplane.

The correct aerodynamic form of airplane parts and the reduction of specific resistance can be obtained only by considering aerodynamic drag on the part of the airplane tire manufacturer. Strength, shock resistance, and weight are not the only factors in the selection of a tire for an airplane. It is necessary to select a tire which will give the best possible aerodynamic form to the tire.

The Parasite Tire & Rubber Company recently conducted an investigation to determine the drag characteristics of various types of tires, in order to obtain data to aid them in the development of a

a forward step in airplane design could be made. The development of an airplane tire of the correct aerodynamic form to reduce parasitic drag of an airplane.

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mentary is used to substantiate claims, and similarly, we do not insist upon the physical examinations in such cases. We do keep a log book of such battery examinations, however, and we usually only check back from time to time in order to corroborate as much as possible upon the good will so created.

CASHING IN ON PROSPECT TIPS

By Jim Walker

General Manager, Atlanta Airport, Inc.
Executive Director for Ft. Ord

YARBS of airplane culture have convinced us that few airplanes are lost by following *Woe's* men and then setting out to sell them an airline (a general) and some airplane in particular. Our belief is that there are literally millions of men who are good prospects for an airplane because they are already acquainted, and so we think that our big job is to ferret out those in-

dividuals who are already sold on aviation and then sell them our particular airplane.

Some airlines are persuaded by such words, "various types and classes of people on each prospect are not easily located." We have learned to appreciate the value of ground type in an effort an airplane might be sold. These tips sometimes come from the most unusual sources and so we calculate every individual we can, as far as the flight field schedule or not he or she may appear to be an outstanding prospect. We used to get in many people to provide a cross out and go through our hangars, looking over the planes with us and asking about the possibilities of selling an airplane. They are now put gradually available with leads from people who doubtless will probably never be able to own an airplane.

Employees who visit us often refer to the fact that their loss is in the market for an airplane, or has been taken to be about aviation and might be interested in the purchase of a plane. In each case we find the good address of the employer referred to, and without contacting the employer, we approach our man.

Let us read it to me. May I offer a suggestion that might prove to be dollars and cents to some of them?

There are various suggestions of National General and Naval Reserve Air Services throughout the country. The major portion of the personnel consists of the colored men. These colored men receive pay being let not to touch as they would like to.

It seems to me that the manufacturer of some vintage period plane could sell some of his models to "dubs" organized by these colored men. They have a real desire to own an airplane and would like airplanes to enable them to survive and raise their by their own efforts.

If some airplane would make a pilot drop in on the various airfield airports and take this matter over with the colored men through their social organization, I am certain he will find there is a receptive mood for the idea eventually if some money plan could be used for the purchase of the airplane.

It is most likely that the colored men in each group some flight officers to give them instruction, and the fact that they could do so on the various airfield airports themselves would enable all members to fly a very adequate figure.

It is not believe that such a plan could be sold in any quantity through the use of this idea, although every pilot turned out would be a future prospect, but even in every mid country.

JOHN L. SCHWAB
New York, N. Y.

[Mr. Schwab, who is a former non-commissioned officer in a National Guard aviation group, wonders in the point that he makes. There is real danger, however, of being too much strict in this activity, and it is possible to interrupt the aviation industry and to all in becoming customers for his products—Ed.]

Personnel and the Industry

To the Editor:

The aircraft industry will certainly prosper with enthusiasm in your air field markets as outlined in the editorial "Rejuvenation of Rides" in the August number of *Aviation*. Although the industry is so far from being in demand for its products, it is hard for me to believe that it is also suffering from serious personnel problems. As a manufacturer, it seems to me that the development of greater and greater numbers is sure to benefit aviation in the long run.

It is clear that the market for airplanes is at all times in a state of flux. The market for the airplane can be expanded and kept going in this way. Putting a little differently, if the Wright Brothers had it their own way, they would have been able to build a plane for \$100,000.

As a person of the industry, I am sure that the market for the airplane is at all times in a state of flux. The market for the airplane can be expanded and kept going in this way. Putting a little differently, if the Wright Brothers had it their own way, they would have been able to build a plane for \$100,000.

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AVIATION December, 1938

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This point of view does not imply favoring the training of members persons who would stand in the way of probable employment.

The relationship between supply and demand of personnel is a very notable thing, which can easily be shown.

As I have suggested, say in the case of a new industry like aviation, through the very nature of the industry, it is not possible to have a large number of men in the industry who are not only serving a new aviation enterprise because of the simple fact that they need it to make a living. There are no limits to the fact that there are men in the expansion of the industry, if a sufficient number of practically trained people are available to do the job.

Harold Dorey
Pilot

Aviation Committee
of New England
States, Mass.

[The editorial to which Mr. Dorey refers was not intended to imply that aviation was scarce and good men that remain to the ranks of the aviation industry should be scarce. There is a great shortage of men in the point that he makes. There is real danger, however, of being too much strict in this activity, and it is possible to interrupt the aviation industry and to all in becoming customers for his products—Ed.]

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of New England
States, Mass.

[The editorial to which Mr. Dorey refers was not intended to imply that aviation was scarce and good men that remain to the ranks of the aviation industry should be scarce. There is a great shortage of men in the point that he makes. There is real danger, however, of being too much strict in this activity, and it is possible to interrupt the aviation industry and to all in becoming customers for his products—Ed.]

JOHN L. SCHWAB
New York, N. Y.

[Mr. Schwab, who is a former non-commissioned officer in a National Guard aviation group, wonders in the point that he makes. There is real danger, however, of being too much strict in this activity, and it is possible to interrupt the aviation industry and to all in becoming customers for his products—Ed.]

Airplane Salesmen

To the Editor:

The writer has followed with great interest the various articles in *Aviation* and has been very much interested in the editorial "Rejuvenation of Rides" in the August number of *Aviation*. Although the industry is so far from being in demand for its products, it is hard for me to believe that it is also suffering from serious personnel problems. As a manufacturer, it seems to me that the development of greater and greater numbers is sure to benefit aviation in the long run.

It is clear that the market for airplanes is at all times in a state of flux. The market for the airplane can be expanded and kept going in this way. Putting a little differently, if the Wright Brothers had it their own way, they would have been able to build a plane for \$100,000.

As a person of the industry, I am sure that the market for the airplane is at all times in a state of flux. The market for the airplane can be expanded and kept going in this way. Putting a little differently, if the Wright Brothers had it their own way, they would have been able to build a plane for \$100,000.

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What Our Readers Say

Safe Flying

To the Editor:

I am pleased to read in *Aviation* for September, "Safety—Is Can Be Done," that the safe is on the head.

It is amazing that during aviation, safety is not a word. And by "safety" I don't mean accidents.

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ground, and then turn down wind at a low altitude, or make a steeply banked turn upon approach to the field, with the wind above the horizon. To be sure they are in a comparatively safe flying position to land as they have their motor thrust, but if the thrust dropped completely, it is useless for them to do so at any time, they would be just out of luck.

A farmer is right on the job when he veered in a shallow water, or near the shore. In flying a ship in near the shore and then veering, the pilot is in a position, as such position is to taking off or landing, and that's when the pilot must be in the air. Every pilot knows this and yet every so often one is killed because he violates this fundamental rule of good flying.

It is more than a rule for safe flying. I would say, as I have said, "Keep your tail high on the turn."

LEON C. SCHWAB
Santa Barbara, Calif.

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Obits for Reserve Corps Members

To the Editor:

I am a pilot and a scholar in the aviation industry. I have been a member of the Reserve Corps since 1934.

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who have proved their subservience to the firm by its lack of recognition or its method of compensation, it involves other major problems into the sphere the salesman's efficiency is measured. If subservience must lose and these families must live. In order to do this they must have some sort of compensation that will permit them to depart so as not to permit it to interfere with their selling effort. There are many times when such details or questions is needed to close a deal. The corporation must be extended as the efficiency is again required. In other words, the salesman requires as to selling must stop trying to force something out without paying something in.

—VICTOR D. MASON
—WATKINS, M. J.

A Pilot's Wife Speaks

To Mr. Editor:

No doubt this letter will be quite uncommon, coming from the wife of a pilot. However, I want to express my views on aviation and some of the "horror" stories. First I would thank the magazine. It

should be in the hands of every man or woman who wants to fly, even though they are far from the beginning of flying. Why? Because a given line of the fundamentals and understanding of what a plane is and how and why it flies. In other words, a strong foundation will help you to work, test, and every single to a better and more informed.

The wife of "An Old Pilot in Aviation" on the September issue by Merrill C. Meigs is one of the best. It is just common sense that should be put into practice by all pilots. He explained our view point to it. To me, flying is not a sport, it is the greatest man that civilization has. It is far above the sport level. In all forms of sport there is danger of loss of life and limb, flying with sport? For games and pleasure? Yes. The same as a ride in a car or motor boat. What Pilot always says about air is very true. Youth takes classes where an older pilot does not. Classes do not go on in hand with flying. In closing, just a word to the "Johnny was told" it is better to be safe than to pull the controls. Yours for safe and sane flying.

—ORVILLE B. STERNBERG

Abstracts and Reviews

BRITISH RACING DATA

"Comments" by Allen Stern, by H. C. Jennings, British Aeronautics, September 4, p. 36. No. 1231

PROCEED to the 1929 Schneider Trophy race, a distinguished investigation was made in an effort to determine the most efficient form of turn to be made when negotiating a closed circuit. No attempt was made to obtain a practical solution of the problem, but a set of conclusions was obtained, thus determining the performance of an imaginary airplane with such turns at different speeds were tried. (Actually the performance calculated by the author of assumed conditions in the level speed formulae was that of the 1925 Curtiss racer, not the wing loading, power loading, etc. also applied to that machine.) This airplane was assumed to fly over a straight course consisting of two points, 12 miles apart. In all cases it was assumed that the commencement of the turn was so instant that the aircraft turned over the first point and beyond the turning point and the distance covered during the turn was allowed for when calculating the time required to complete the remainder of the course. However, an acceleration of 5g was taken as the maximum permissible.

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In the horizontal turn the machine was assumed to have constant acceleration, that is, an acceleration constant throughout the turn. It thus appears that no advantage is to be gained by making the turn at a very high acceleration, but that a tight turn is definitely more efficient than a loose open turn.

A curve was then shown showing the angle of reaction that the machine would make before entering maximum turn angle when banking, without loss of height at various values of turn rate. It could be judged that for turns with constant acceleration the maximum speed would occur at the outer edge when the turn was made without gain or loss of height and at such an acceleration that the radius of the turn corresponded to the speed at maximum acceleration. Actually, however, a small increase in the radius of the turn corresponded to the speed at maximum acceleration. This is because the angle of rotation is given by $\theta = \int \omega dt$ and $\omega = \frac{v}{r}$ if v is between the limits of top speed and maximum speed, so long as the angular velocity, ω , the forward velocity, v , and the forward acceleration, a , are in the same direction. Incidentally, the angle of rotation is also given by $\theta = \int \frac{v}{r} dt$ and $v = \sqrt{2} \int a dt$ if the maximum speed is assumed to be constant, a is 2.80 rad/sec, the radius of the turn had to be completed at maximum speed, and the distance covered during the turn was allowed for when calculating the time required to complete the remainder of the course. However, an acceleration of 5g was taken as the maximum permissible.

ship was found to be expressed by the equation $\frac{d^2 r}{dt^2} + \frac{v^2}{r} = 0$, where $\frac{d^2 r}{dt^2}$ is forward velocity, v is speed, and r is radius. From this the time required to execute the course was found to be 36.2 seconds including a 6.6 second reserve to clear the turn. The time corresponded to a mean speed of 230 miles per hour as compared with a maximum level speed of 245 m.p.h.

It would be possible to complete the turn without loss of height by permitting the aircraft to bank at a constant angle, allowing the forward speed and acceleration balance the outer to drag. This was calculated and no appreciable difference in time was taken to cover the course.

If the maximum permissible acceleration was reduced the speed at the end of the turn, and hence, the mean speed, would increase but the path described during the turn would be considerably longer and the total result would be an increase in the time required for turning. But since the speed at the end of the turn would be less, the straight portion of the course would be completed in a shorter time by the aircraft making the closer turn. Results were calculated with the maximum load on the wings limited to 10W, 14W, 16W, and 3W respectively (W being the weight of the airplane), were plotted, and were seen appear load on the wings, and the curve indicated a maximum speed at a load of 14W.

These calculations were all based on the assumption that the aircraft always turned at constant acceleration throughout the center. It thus appears that no advantage is to be gained by making the turn at a very high acceleration, but that a tight turn is definitely more efficient than a loose open turn.

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AVIATION October, 1929

held in SW in the loop, the height gained in the loop being 1,520 feet. These methods of adding the electron were investigated, during simply and continuously in general, and it was probably, a path intermediate to the two loops. The greatest distance required to a higher mean speed, over the course, but of these methods were two or more miles per hour slower than the most efficient horizontal turn.

Actual flight tests using a small model type airplane confirmed the conclusion that the tight turn was more efficient.

The calculations indicated that for the turn considered, the best possible mean speed was about 3.5 m.p.h. over the maximum level speed of the airplane.

EXPERIMENTAL CORRELATION BETWEEN A SERIES OF TURNS OR DISCRETELY DETERMINED ON A CLOSED IN SW, by J. C. Aldred, British Aeronautics, September 4, p. 36. No. 1232

DURING the practice period preceding the 1929 Schneider Trophy race the question of turning was raised among the British team and it was decided to supplement by actual measurement the theoretical work done two years before, when the curves which were proposed in R. & M. No. 1281.

A recording accelerometer and speed indicator were mounted in a Glycer IV complete, together with a sliding clock to mark the records at half-second intervals. Records were taken of the normal acceleration during a series of a number of turns through 180 degrees in which the mean time required to complete the turn was measured. The results of the tests were then compared with the theoretical work done two years before, when the curves which were proposed in R. & M. No. 1281.

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TUNED-REED COURSE INDICATOR

A TUNED-REED COURSE INDICATOR FOR THE 1929 SCHNEIDER TROPHY, by J. C. Aldred, British Aeronautics, September 4, p. 36. No. 1233

BUREAU of Standards Research Paper No. 184 describes a 12 degree radio range for the guidance of aircraft. The instrument was designed for the purpose of indicating the direction of the aircraft relative to the radio range. The instrument was designed for the purpose of indicating the direction of the aircraft relative to the radio range.

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TESTS ON METAL PROPELLERS

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Lighting 2,800,000 square feet with 3 kilowatts ...a new G-E floodlight for airports

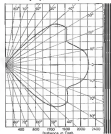


The new G-E floodlight, Type LALNR

THE diagram shows the light distribution obtained with this new G-E floodlight. The area within the heavy black line is lighted to an intensity of 4.15 footcandle (normal) as specified by Department of Commerce Regulations. A 10-inch cylindrical parallel glass mirror makes possible this excellent distribution. Lenses and spherical mirrors in front of the lamps minimize waste light and glare.

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This floodlight can be connected directly to either 115- or 230-volt supply lines; an auto-transformer to supply the proper lamp voltage is built into the supporting case. Complete information is available at the G-E office nearest you, or address General Electric Company, Schenectady, N. Y.



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and
fly safely



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"THE BEST MOTOR OIL IN THE WORLD"

IT'S not difficult to find an oil that allows your motor to start easily in cold weather. If that were the only requirement, you could use many inferior oils with impunity. But it's another matter to find an oil that will give you both easy starting and safe lubrication. Many so-called winter oils have been thinned out to the point where most of their lubricating value is lost. After a few hours' flying, they break down and expose your motor to the ravages of internal heat and friction.

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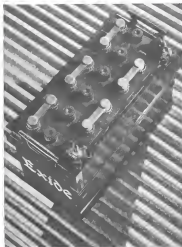
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Thus the logic of Frank Hawks and of many an Aviation leader. But none has fared fancy to the fact with such success as the famous pilot of the Wright-powered Travel Air "Texaco 13".

In this ship Hawks showed 11,000,000 people of the Pacific Coast that a bare half-day separates them from the At-

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The "Texaco 13" is a Travel Air "Mystery Ship," a Curtiss-Wright plane built for sure, smooth speed. Its engine is a "Whirlwind 500." Pilot, plane, and power plant all give glorious proof that Curtiss-Wright equipment can cut costs by making each minute mean 4 miles!

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MR. GOTSCHKE says: "The most impressive feature of this engine is its smoothness. I have flown a good many engines, but I can safely say that there is less vibration in this than any radial engine I have ever flown. It has plenty of power. I have stood ships on their tails at 50' and the engine never faltered. Another feature is its easy starting. This engine kicks right over as almost the first time. For dependable, smooth performance it is in a class by itself."

Leo Gotschke

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in his record-holding Sikorsky S-38

PERFECTED . . . proved in the laboratory, we already knew that the new Socony Motor Oil was a great oil for airplanes. But we further proved it in the air under actual flying conditions.

Captain Boris Sergievsky, holder of the world's altitude record for amphibians, shot his Socony-lubricated, record-breaking Sikorsky S-38 up far more than four and three-quarters miles . . . 25,200 feet on a single paragraph . . . The new Socony Motor Oil lubricated the ship's two Pratt & Whitney

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• Except for more power, this is the same ship as that tested in the Guggenheim Safety Competition, in which it was designated as one of the few planes without any "weak" features whose performance and flying characteristics were excellent.



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A new Four-Place open cockpit **BIRD** of all-around utility... powered with a 125 h. p. Kinner Engine. Hop in it four together, three together, or fold up the front seat and in ten seconds it's the plane for dual instruction. Nowhere will you find a plane of equal carrying capacity and earning power with such low initial cost and upkeep. You know of its excellent visibility, its renowned safety and stability features... have them demonstrated to you at the most convenient airport. You can buy this new **BIRD**... America's first all-round airplane... at the amazingly low price of \$4395.00.

• A limited number of Three-Place, open cockpit **OX-5 BIRDS**, are available at \$2995 •

BIRD AIRCRAFT CORPORATION

As a Four-Place, the new BIRD carries an additional passenger in front of the other two passengers. The extra passenger sits in a seat which may be folded forward out of the way instantly transforming it into a Three-Place.

Also, with a Kinner BIRD, 3-place, open cockpit, equipped as shown, less retail price... \$3,495



The weight of the Four-Place **BIRD** with a 125 h. p. Kinner is only • 190 pounds more than that of the Three-Place **BIRD** with a 90 h. p. Kinner. In every respect, the dimensions and characteristics of this ship are identical with those of the 90 h. p. Kinner-BIRD plane.



Airplane ~ ~ ~ Built by **BIRD!** [FOUR-PLACE OPEN COCKPIT]

SPECIFICATIONS	STANDARD EQUIPMENT	PERFORMANCE
Length Overall 21 ft.	First Aid Kit	Top Speed 120 M.P.H.
Wing Span 28 ft.	Dual Controls	Cruising Speed 100 M.P.H.
Main Upper Wing 11 ft.	Cockpit Canopy	Landing Speed 38 M.P.H.
Main Lower Wing 11 ft.	Baggage Compartment	Take Off Run 30 feet
Clad Upper 40 in.	Wood Propeller	Climb at Sea Level 1700 ft. per min.
Clad Lower 40 in.	Magnesium Light Switch	Service Ceiling 17,000 feet
Total Wing Area 308 sq. ft.	Dual Ignition	
Engine 125 h.p.	Hot Wheels	
Oil 100 lbs.	Reverser	
Downdraft 1000 lbs.	Magnesium Exhaust	
Disposable Load 140 lbs.	Steel Seats	
Gross Weight 1335 lbs.		

INSTRUMENTS

Altimeter	Gasoline Gauge
Tachometer	Temperature Gauge
Compass	Oil Pressure Gauge

GLENDALE, L. I., NEW YORK



For instructions: The BIRD may be fitted with dual controls, as we wish. Its safety features, ease of control, excellent visibility and low operating cost, make it an ideal ship for student instruction.

Also, with a Kinner BIRD 3-place, open cockpit, equipped as shown, less retail price... \$3,495



More
than **100,000**



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DURING the past ten years Bethlehem has supplied more than 100,000 cylinder forgings to representative builders of aircraft engines. Thousands of these forgings have been used in commercial aircraft whose smooth, dependable day-to-day performance has resulted in the establishment and development of transportation by air. Many have been used in the engines of famous planes whose historic flights loom as milestones in aviation history.

The experience that Bethlehem has gained in the manufacture of more than 100,000 cylinder forgings—plus, of course, Bethlehem's successful facilities—are at your service in the production of cylinder forgings that will pass the most thorough inspection, stand the most critical test.

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Bethlehem Corporation supplies cylinder forgings either rough-turned or finish-turned (ground, polished, or lapped) in large or small quantities.

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Dependable Service . . .

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Standard on Waco 140

JACOBS AIRCRAFT ENGINE CO.

CENTRAL



AIRPORT

CAMDEN, NEW JERSEY

FAMOUS FLIGHTS WITH THOMPSON VALVES

In the First Air Conquests of the
NORTH and SOUTH POLES

(The advertisement is one of a dozen meeting famous explorers
flights in which Thompson Valves were used.)



LITERALLY "from one end of the world to the other," Thompson Valves have contributed importantly to the history of aviation.

At the North Pole in 1926, in the famous plane, "Josephine Ford," they provided the absolute valve dependability essential to the success of Commander Byrd's daring, brilliant undertaking.

And, again, at the South Pole in 1929, Thompson Valves played a fundamental part in creating world history. For, Commander Byrd's South Pole plane, the "Floyd Bennett," also was equipped with these sturdy valves.

It is such unflinching performance in an ever-broadening range of difficult, hazardous flights that has led to the use of Thompson Valves in the fleet of American army airmen today.

THOMPSON PRODUCTS, INCORPORATED
General Office: Cleveland, Ohio, U. S. A.
Factories: CLEVELAND and DETROIT



Thompson Valves

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MOST INEXPENSIVE
DISTRIBUTION ROUTE
TO 19 MILLION PEOPLE

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New
IN KANSAS CITY

Engineers report that the 4600 Missouri River channel to the Mississippi is almost completed, almost ready for barge line operation. This new-old transportation artery shortly will give low-cost water connections with all related waterways and with the seaboard.

INDUSTRIAL COMMITTEE OF
THE CHAMBER OF COMMERCE OF
KANSAS CITY, MO.

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(I am your advertisement in Aviation)

RECORD SPEED... IN PERFECT COMFORT!



Speedy . . . luxury . . . safety . . . comfort

Many of those who realize that safety, comfort and dependability are outstanding characteristics of the streamlined, tri-motored Ford transport plane, may be surprised to learn that this plane is also the fastest tri-motored plane in the world, according to the record established on September 29 at Detroit, over a closed course.

364.619 miles per hour is the official figure for the Ford tri-motored plane over this closed course of 100 kilometers.

345.21 miles per hour is the speed at which the Ford tri-motored plane won the race for tri-motored planes at this year's National Air Races in Chicago.

170 miles an hour, and more, was attained by the Ford tri-motored plane in winning the 1930 Eddowes Ford free-for-all reliability race.

These are but a few of the records established by the transport plane that has become so familiar a sight everywhere flying on regular schedules over the streets of the country.

The amazing speed of the Ford plane has been made possible not by increasing its power, but by simple refinements of design.

The de luxe club plane, a winged yacht, beautiful as a jewel, comfortable as your club, can be equipped for this high-speed flying without sacrificing any of the luxurious accommodations which distinguish it.

FORD MOTOR COMPANY

Fordsters are always welcome at the Ford Airport at Detroit

Now de luxe club plane

Methodical features are similar to those of the latest Ford 3 A2. Built of aluminum alloy, latest three speed geared with Ford 8 Whippet aircraft engine, with total of 575 horse power, a capacity of nine passengers plus a pilot and mechanic. Cruise speed over 180 miles an hour for hundreds of miles!

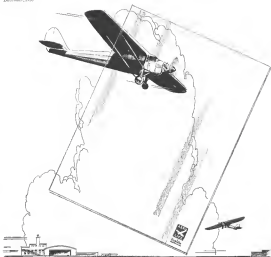
In addition, the de luxe club plane includes handrails, folding beds, extra tables, vesting seats and baggage. Seats controlled electrically and a sensitive electric door system and moving seats. Refrigerators and storage room. A lavatory with toilet, running water, toilet sink, and shower for hygiene, and, folding table, as well as other.

Tables and seating as usual possible.

The entire structure is beautifully finished and decorated, in three layers. Individual ventilation in each section. Electric and well lighted and built entirely in flow with the smooth and continuous movement of the plane. The walls in aluminum and lacquer.

The pilot and mechanic in their forward control seats have every mechanical device necessary for day or night flying in all weather conditions.

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YOU'LL find Richards-Wilcox equipment wherever the finest obtainable in door hardware is desired. This beautiful hangar at Washington, D. C., is an excellent example. Here smooth, easy operation and low maintenance are assured by R-W rollers which are made to fit standard (12x20") slots and accommodate doors weighing up to 3000 pounds each. There are no springs or other intricate parts to break or get out of order. R-W hardware assures trouble-free operation always.

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Long after ordinary oil would run in the pump, Quaker State Aero Oil stands up under the hardest whipping a motor can hand it—stands up and does as perfect a lubricating job as any motor could want.

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in the lubrication of an airplane motor—a quart of waste.

But Quaker State Aero Oil is not refined in the ordinary way. It is expert-refined—carried a step further by an exclusive process that removes the quart of waste. In its place you get a quart of the finest lubricant—four full quarts of lubricant to every gallon of Quaker State. So you really get an extra quart.

And every gallon of Quaker State Aero Oil is made from 100% pure Pennsylvania Grade Crude Oil—the finest crude oil of the world produces.

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Every desirable characteristic necessary in an anti-friction bearing for aviation service is to be found in SKF Bearings. Dependability, precision, freedom from wear, no adjustments and rugged, long-life are inherent to SKF. They make possible the greatest degree of safety in the air and prolong the bear-his experience of pilots. No wonder Curtiss prefers them... and 64 other manufacturers in the aviation industry.

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STEARMAN AIRCRAFT COMPANY
WICHITA KANSAS



DIVISION OF UNITED AIRCRAFT
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LINKING THE HAWAIIAN ISLANDS BY AIR WITH SIKORSKY AMPHIBIONS

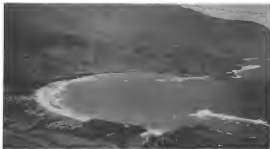


Photo by J. H. Macmillan, Air Corps, U. S. Army

Passengers who ride in the comfortable Sikorsky Amphibions of the Inter-Island Airways get a new conception of the beauty of the Islands. The service above Maunaloa Bay, Kauai.

The five major islands of the Hawaiian group have been linked together for more than a year by commercial air transport. Daily round trip flights are made from Honolulu to Hilo, Maui, Molokai and Lanai are reached daily, and tri-weekly service is provided to the more remote Kauai. Three Sikorsky Amphibions are contributing speed and luxurious comfort to this service. With operation involving flight from and over both land and water, the quick convertibility of the Sikorsky is of primary importance. So, too, is the ability of



If you've flown over Inter-Island Airways you've probably met Chief Pilot C. J. Ellis and Michael Kuhl, shown above with their Sikorsky "S-38."

these sturdy ships to fly and maneuver on either of their two Wasp engines.

The "S-38" Amphibions used by Inter-Island Airways have a cruising speed under full load of 210 miles an hour. With a ceiling of more than 18,000 feet

and a cruising range of over 600 miles, these amphibions satisfy Inter-Island's ideals of dependability, speed and comfort. Sikorsky Amphibions are available in four models: the "S-29," carrying five persons; the six-place "S-38," the "S-41," which accommodates 16, and the "S-47" for 40 passengers. Detailed information concerning any or all of these models will be furnished promptly upon request. Please address Sikorsky Aviation Corporation, Bridgeport, Connecticut. Division of United Aircraft & Transport Corporation.



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ONE HOUR
WITH LOAD

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WITH LOAD

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operate easily from small fields or lakes. The same class, speed and sturdiness have built the "Corsair" reputation in the Navy and Marine Corps in foreign service, and essential qualifications for civilian use.

Powered with a Pratt & Whitney "Wasp" engine, the "Corsair" flies two people at a speed well over 145 miles per hour. As a seaplane she

ship has a service ceiling of 16,500 feet. As a landplane, 21,000 feet. With a fuel capacity of 110 gallons the cruising range is 600 miles. For details of equipment, construction and particular fitness for sport and business flying, address CHANCE VOUCHT CORPORATION, East Hartford, Connecticut, Division of United Aircraft & Transport Corporation.

CHANCE VOUCHT



CORPORATION

The New Towle Amphibian— Powered by Twin Packard-Diesels



THE new Towle—first all-metal amphibian built in this country—is standard-equipped with twin Packard-Diesels.

In the Department of Commerce tests, which secured for the all-metal amphibian its Approved Type Certificate (No. 2-291) the new Towle made an excellent record. For take-off and climb it exceeded by large margins the minimum requirements. In addition it was able to maintain altitude and maneuver successfully on only one engine.

With full load, the new Towle Amphibian cruises at 100 m.p.h.,—wide open at 124 m.p.h.—and the reserve power of

the Twin Packard-Diesels is a constant factor of safety in flight.

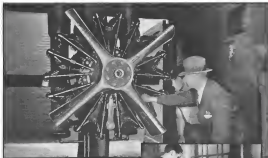
The adoption by Towle adds still another aircraft manufacturer to the list offering Packard-Diesels as standard or optional equipment. More and more the advantages of the Packard-Diesel—elimination of fire hazard, absence of radio interference, marked economy and cleanliness of operation—are becoming recognized and desired by aircraft buyers.

PACKARD

ASK THE MAN WHO OWNS ONE



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ACTIVE life for each Pratt & Whitney engine starts immediately after its assembly. It is held driven from an outside power source to give bearing surfaces some initial polish, and to check the operation of oil and fuel pumps, magnets and valve gear. Next the engine goes to the test stand for an eight hour run-in under its own power.

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No wonder "Wasp" and "Hornet" engines are favorites with pilots who rate dependability first. No wonder that on approximately ninety per cent of the major air transport lines of this country these engines are turning in consistently excellent logs—day and night.

THE
PRATT & WHITNEY AIRCRAFT CO.
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Manufactured in Canada by Canadian Pratt & Whitney Aircraft Co., Ltd., Longueuil, Quebec, in Continental Europe by Rover-Motor Werke, Munich, in Japan by Nakagawa Aircraft Works, Tokyo

Wasp & Hornet Engines



"THAT FOR YOU ...old wet-blanket!"

"GO AHEAD, chuck. Be damp. Be cold. Blanket the shirt with wintry jitters, if you must. But don't think you'll ground me!"

Yes, indeed—a pilot should worry about discomfort ... as long as he's wearing a Spalding Wet-Weather suit similar to the one shown at the right.

The outer shell of waterproofed Bedford cloth will shed moisture like a rolling duck. The inner layer of soft wool fleece will shut out the bitterest cold.

And you can just struggle your neck and chin deep into the warm, elasticated band for collar—and shrug your shoulders at the heavy blast.

Like all Spalding suits, the one-piece, slip-on suit illustrated at the right is designed to permit perfect freedom of movement. Restrictively warm as it is—it is not bulky. And five hookless fasteners allow you to put it on or take it off, in short order.

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Spalding has, of course, a complete stock of flying equipment, carried by all Spalding stores, and at most of the leading flying fields. See it there. Or send in the coupon and get a free mailing.

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Douglas builds all types well

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sets a skeleton framework of wood with a saving of \$1.00 per cabinet

Self-tapping operations eliminated on Philco Radio



The details of this achievement are particularly interesting since few products require more assembly work than a radio receiver. This report also explains the severe tests by which Philco determines the results of a fastening.

34% saving made by Doehler . . .



through the use of Self-tapping Screws on lock vending machine and metal furniture parts.

More. In this fastening study, the Chief Engineer of Doehler Die Casting Co. discusses alternative methods of fastening in die castings and of assembling sheet metal.

Extensive savings effected in auto production . . .



where fastening devices are selected with utmost care. That such effort pays, is proved by an account of the way a great builder of auto bodies saved \$150,000 in a year by using Self-tapping Sheet Metal Screws for making fastenings to sheet metal.

Every study is worth reading! All of the fastening studies in this book are interesting. Other manufacturers include: Zenith-Retromat, Gilbert and Barker, Sears, Edison and Stinson.

Any plant executive concerned with design or production may obtain "Fastenings" by using the coupon.

**PARKER-KALON
HARDWARE
Self-tapping Screws**

10120 Vanda St., New York, N. Y.
"Distributors Near You" Inquiry Form

"Warming Up"

Wastes Hours of Motor Life—
Unless You Use the Oil Providing
INSTANT LUBRICATION

One of the big reasons why a motor must be warmed up before a day is to get the oil flowing. No one questions this necessity. And yet, it is recognized that a heavy toll in motor wear is taken during the brief period so required.

It's this way. When the prop first turns over, and you "gun it" to keep it going, many of the working parts are dry. This is because the oil has drained away while the motor was idle. Naturally, it is a matter of minutes before the oil has been heated and pumped back to

every clearance of the motor.

So, we have authorities declaring that 40% to 60% of motor wear is occurring during the starting period, unproductive time for you!

But there is one oil that provides instant starting lubrication. It is Conoco Aero Germoil, made under the famous Conoco Germ Process patents.

This oil, due to its unusual ability to penetrate metal surfaces, provides a well-known indestructible film of lubricant which never leaves work-lap parts. Its affinity

for metal is so great that it clings even after powerful detergents such as naphtha and ether have been applied as cleaners.

It's easy to understand how this oil protects motors during the starting period. It's easy to see why other oils are wasteful, because they do not possess this carry-over characteristic.

Then why not use this oil yourself? You will be interested to know that Conoco Aero Germoil is thoroughly de-watered, offering minimum resistance to starting in the coldest weather.

Case of this oil are readily identified by the Conoco Red Triangle. Call for it the next time you fill up.



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GULFPRIDE OIL 200	} for special high viscosity work

(Numbers indicate viscosity S.E.V. at 210° F.)

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Our plan is flexible. If you prefer, you may secure the complete blue-prints, together with the complete Read Book, for only \$5.00. Choose the plan that interests you the most, and mail the coupon. We are offering you a real opportunity.



SPECIFICATIONS

Wing Area	110 sq. ft.	Length Overall	21 ft. 10 in.
Wing Span	21 ft. 10 in.	Wing Area	110 sq. ft.

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Sampling a melt of Roebling Acid Steel for laboratory check

WATCH the open-hearth furnaces in the Roebling steel mill and you will see the pictured procedure repeated time and time again. It is sampling the melt for a chemical check in the laboratory.

Wire can be no better than the steel of which it is made. For Roebling Aircraft Wire, Strand and Coiled the acid steel must measure up to exceedingly high standards. Its quality is closely controlled in small open-hearth furnaces, and it is

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Capacity, up to No. 8 screws
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SMALL in size, light in weight, powerful in operation, the new Black & Decker Universal Twins are designed to do their work with great ease and speed, even in close quarters. Small body dimensions and rounded exterior surfaces for the tools in the hand afford the operator easy grasp in any position. With these your operators can do serious production or maintenance work in less time, at less cost.

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The drill is fitted with a 1/2" lay-operated chuck. Like its companion, the screwdriver, it has all the levers fitted in the larger Black & Decker Drills. Powerful Universal Motor operates on A. C. or D. C. Full Bearings on Armature shaft and spindle. Rated for 110, 120 or 130 volts. This drill is particularly applicable to the requirements of the aviation industry.

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The powerful and controlled cushioning of the air and oil telescoping action assures a smoother, safer landing under almost any conditions.



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Aerol Struts are manufactured by the Cleveland Pneumatic Tool Company, Cleveland, Ohio. The engineering department of this company is at the service of any automated aircraft designer. There is an Aerol Strut for every type and size of plane.

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THE OFFICIAL STARTER uses a HEYWOOD STARTER



**HEYWOOD
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E. W. (Pop) Cleveland, official starter of the 1929-30 National Air Tour has his own Travel-Air equipped with the Heywood Starter.

In 1927 Pop had his first Heywood in a Ryan plane which won first place for the entry type class in the National Air Derby from New York to Spokane.

The same plane was in the National Air Tour of 1928, making the complete trip from Detroit to West Coast and back again. In 1929 when a Travel-Air was purchased it was Heywood equipped. This plane was used as official starter in the tour of 1929-30 also carrying the Tour officials. In Cleveland at the National Air Races in 1929 Pop and his Travel-Air were on hand to act in their official capacity. Again in 1936 at Chicago they were there—"In charge of operations."

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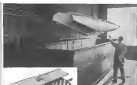
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Aircraft manufacturers and transport operators who are planning for greater sales and transport business during 1953 are cordially invited to make use of EDO engineering and construction services for all their float and flying boat hull problems. For full particulars, address, EDO Aircraft Corporation, 600 Second Street, College Point, Long Island, N.Y.

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All metal construction
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loading on land.

Why choose for perfect
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Left—Eight American and one Canadian mail planes* leave flying on routes shown at left are Boeing equipment.

Right—Harnet-powered Boeing 40's of Western Air Company are a number of companies which have purchased these dependable commercial planes.

NO PLANE ever built has retained the famous Boeing "40" in continuous service. Already several "40s" have flown 3,000 hours on the transcontinental route and are still "going strong." Nineteen of the twenty-four put into service three years ago are still on the job seven days a week. The real cost of an airplane is the cost per hour of its flying life.

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This is the reason that leading manufacturers of aircraft engines have had absolute faith in the ability of Garco-Nelson to manufacture engine parts worthy of their products in every respect.

You, too, will enjoy the experience and the chance to do every job well that is found at the shops of Green-Nelson. Questioners will be sent promptly upon receipt of your illustration.

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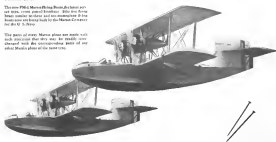
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26 Broadway, New York City

AVIATION December, 1936

The new P-36 Martin Flying Fortress has taken its own name from panel building. With the Flying Fortress similar to design and in construction it has been made an easy task by the Martin Company Inc. to build.

The parts of every Martin plane are made with such precision that they may be made over changed with the corresponding parts of any other Martin plane of the same type.



ALIKE AS TWO PINS

*That's Why Martin Aircraft
Replacement Parts Always Fit*

REALIZING the tremendous importance of accurate duplication of airplane parts, The Martin Company has equipped itself with the finest special tools, jigs, fixtures, dies, forms and machinery that money can buy or ingenuity invent for ensuring precision manufacture. Consequently, when Martin planes require replacements, there is never any difficulty in obtaining parts that fit.

New rudders, elevators, ailerons, wheel gear, fuses, engine mounts, tanks, wing panels, and all such replacements always fit accurately into place when needed. Moreover, the parts of any Martin plane are readily interchangeable with the corresponding parts of any other Martin plane of the same type.

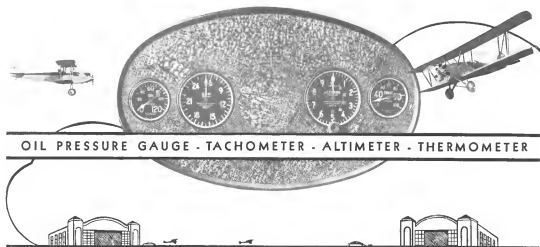
To achieve such accuracy, its manufacturing requires not only special tools, but often special equipment for making special tools. Jigs and fixtures for important parts are made with machinery which is accurate to within thousandths of an inch. All parts which must be interchangeable in service are made on heavy steel lathes with chucking points accurately located. Nothing that can be done by machinery with improved accuracy is ever permitted to be done by hand.

Nowhere else is the industry can there be found so much special equipment for precision work as in the Martin plant. As a result, whenever the industry can afford of equal quality be produced in quantity at a lower cost.

**GLENN L MARTIN
COMPANY**

BALTIMORE, MARYLAND

Builders of Dependable Aircraft Since 1909



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THESE four instruments are so vital to safe flying that they are required by the Department of Commerce. Every plane in the United States must carry them.

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ditions. Their accuracy is unaffected by sudden or severe changes in altitude or temperature.

Pioneer Instruments are built to last. When your present plane is scrapped they can be transferred to the board of your new one. They will outlive that plane, too.

Built to a standard size, Pioneer Instruments are interchangeable. You can add others to the board you have now as you want them. Pioneer Instruments benefit by a large demand. They are produced in sufficient quantities to be offered at attractive prices. Pioneer Instruments are made in only one grade—the highest. They make safe flying practical.

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